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User's Manual

Labconco Coated Steel, Fiberglass and PVC Blowers

Coated Steel Models

7068000, 7068100, 7068200, 7068300, 7068400, 7068500, 7068600,
7068700, 7068800, 7068900, 7069000, 7069100, 7069200, 7069300,
7069400, 7069500, 7069600, 7069700, 7071900

Fiberglass Models

7180000, 7180100, 7180200, 7180300, 7180400, 7180500, 7180600,
7180700, 7180800, 7180900, 7181000, 7181100, 7181200, 7181300,
7181400, 7181500, 7181600, 7181700, 7182000, 7182100, 7182200,
7182300

PVC Models

7183000, 7183100, 7183200

To receive important product updates,
complete your product registration card
online at register.labconco.com

Please read the User's Manual before operating the equipment.

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Warranty

Labconco Corporation provides a warranty to the original buyer for the repair or replacement of parts and reasonable labor as a result of normal and proper use of the equipment with compatible chemicals. Broken glassware and maintenance items, such as filters, gaskets, light bulbs, finishes and lubrication are not warranted. Excluded from warranty are products with improper installation, erratic electrical or utility supply, unauthorized repair and products used with incompatible chemicals.

The warranty for Labconco Blowers will expire one year from date of installation or two years from date of shipment from Labconco, whichever is sooner. Warranty is non-transferable and only applies to the owner (organization) of record.

Buyer is exclusively responsible for the set-up, installation, verification, decontamination or calibration of equipment. This limited warranty covers parts and labor, but not transportation and insurance charges. If the failure is determined to be covered under this warranty, the dealer or Labconco Corporation will authorize repair or replacement of all defective parts to restore the unit to operation. Repairs may be completed by 3rd party service agents approved by Labconco Corporation. Labconco Corporation reserves the rights to limit this warranty based on a service agent's travel, working hours, the site's entry restrictions and unobstructed access to serviceable components of the product.

Under no circumstances shall Labconco Corporation be liable for indirect, consequential, or special damages of any kind. This warranty is exclusive and in lieu of all other warranties whether oral, or implied.

Returned or Damaged Goods

Do not return goods without the prior authorization from Labconco. Unauthorized returns will not be accepted. If your shipment was damaged in transit, you must file a claim directly with the freight carrier. Labconco Corporation and its dealers are not responsible for shipping damages.

The United States Interstate Commerce Commission rules require that claims be filed with the delivery carrier within fifteen (15) days of delivery.

Limitation of Liability

The disposal and/or emission of substances used in connection with this equipment may be governed by various federal, state, or local regulations. All users of this equipment are required to become familiar with any regulations that apply in the user's area concerning the dumping of waste materials in or upon water, land, or air and to comply with such regulations. Labconco Corporation is held harmless with respect to user's compliance with such regulations.

Contacting Labconco Corporation

If you have questions that are not addressed in this manual, or if you need technical assistance, contact Labconco's Customer Service Department or Labconco's Product Service Department at 1-800-821-5525 or 1-816-333-8811, between the hours of 7:30 a.m. and 5:30 p.m., Central Standard Time.

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CHAPTER 1

INTRODUCTION

Congratulations on your purchase of a Labconco Blower. Your Labconco Blower has been specifically engineered to meet the demanding requirements of most laboratory ventilation situations. The outside steel housing of the blower encloses the motor, shaft, and bearings.

The contaminated air plenum of the Coated Steel Blower has a protective phenolic coating. The Fiberglass Blower features a fiberglass reinforced polyester housing and an injection molded polypropylene impeller. The PVC Blower housing is formed out of polyvinyl chloride (PVC) and the impeller wheel is injection molded polyvinyl defloride (PVDF).

All blowers are available in both non-explosion proof and explosion proof configurations. They feature cooling vents and weathercovers that allow for unrestricted exterior roof mounting. The blowers also feature forward curved impellers to ensure quiet operation and optimum air delivery.

Your Labconco Blower offers many unique features to enhance performance. To take full advantage of them, acquaint yourself with this manual and keep it handy for future reference. If you are unfamiliar with how blowers operate, review *Chapter 4: Performance Data and Safety Precautions* before you begin operating the blower. Even if you are experienced, review *Chapter 5: Using your Blower*.

About This Manual

This manual will help you learn how to install, use, and maintain your blower. Instructions for installing optional equipment on your blower are also included.

Chapter 1: Introduction

Chapter 1: Introduction provides a brief overview of the blower, explains the organization of the manual, and defines the typographical conventions used in the manual.

Chapter 2: Prerequisites explains what you need to do to prepare your site before you install your blower. Electrical and service requirements are discussed.

Chapter 3: Getting Started contains the information you need to properly unpack, inspect, install and certify your blower.

Chapter 4: Performance Data and Safety Precautions explains how the blower operates and the appropriate precautions you should take when using the blower.

Chapter 5: Using your Blower discusses basic operation.

Chapter 6: Maintaining Your Blower explains how to perform routine maintenance on your blower.

Chapter 7: Modifying Your Blower, Calculating Static Pressure Loss, and Blower Sizing explains how to modify the blower or add ductwork accessories.

Chapter 8: Troubleshooting contains a table of situations you may encounter while using your blower including the probable causes of the problems and suggested corrective actions.

Appendix A: Blower Replacement Parts contains labeled diagrams of all of the components of the blowers.

Appendix B: Blower Dimensions contains comprehensive diagrams showing all of the dimensions for the various blowers.

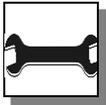
Appendix C: Blower Environmental Conditions contains the environmental conditions to operate the blower.

Typographical Conventions

Recognizing the following typographical conventions will help you understand and use this manual:

- Book, chapter, and section titles are shown in italic type (e.g., *Chapter 3: Getting Started*).
- Steps required to perform a task are presented in a numbered format.
- Comments located in the margins provide suggestions, reminders, and references.
- Critical information is presented in boldface type in paragraphs that are preceded by the exclamation icon. Failure to comply with the information following an exclamation icon may result in injury to the user or permanent damage to the Blower.





- Critical information is presented in boldface type in paragraphs that are preceded by the wrench icon. Only a trained certifier or contractor should perform these operations. Failure to comply with the information following a wrench icon may result in injury to the user or permanent damage to your Blower.



- Important information is presented in capitalized type in paragraphs that are preceded by the pointer icon. It is imperative that the information contained in these paragraphs be thoroughly read and understood by the user.



- A letter icon precedes information that is specific to a particular blower model. The CS icon indicates the text is specific to the Coated Steel Blower.



- The FRP icon indicates the text is specific to the Fiberglass Blower.



- The PVC icon indicates the text is specific to the PVC Blower.

If you would like to review how blowers operate, or their differentiating features go to *Chapter 4: Performance Data and Safety Precautions*.

For information on the operational characteristics of the blower, go to *Chapter 5: Using your Blower*.

If your blower is installed and you need to perform routine maintenance on the blower, proceed to *Chapter 6: Maintaining Your Blower*.

For information on making modifications to the configuration of your blower, go to *Chapter 7: Modifying Your Blower, Calculating Static Pressure Loss, and Blower Sizing*.

Refer to *Chapter 8: Troubleshooting* if you are experiencing problems with your blower.

CHAPTER 2

PREREQUISITES

Before you install your blower, you need to prepare your site for installation. A dedicated source of electrical power must be located near the installation site.

Carefully read this chapter to learn:

- The location requirements for your installation site.
- The mounting support requirements for your installation site.
- The electrical power requirements for your installation site.
- The space requirements for your installation site.

Refer to *Appendix B: Blower Dimensions* for complete blower dimensions.

Refer to *Appendix C: Blower Environmental Conditions* for complete environmental conditions.

Location Requirements

In positioning your blower, care should be taken to make sure that it is away from all other types of air handling equipment (intake fans, air conditioning units, etc.). Your blower should also include a minimum of 7 ft. of ducting above the roofline to generate proper air dispersion of materials being exhausted through the blower. Also consider the location of the blower inlet with respect to the hood you are exhausting. Proper planning and layout are essential in selecting a blower location.

Mounting Support Requirements

You must provide vibration isolators, vibration mounting pads, and/or a roof curb support for proper mounting of the blower. Vibration isolators or vibration mounting pads are available from many sources such as a local industrial supply company. Labconco recommends supporting the blower with 5/16" diameter mounting hardware.

Electrical Power Requirements

The blower wiring should be terminated at the motor end plate and wired according to the specific voltage and terminations on the motor. Locate the specific wiring voltage for your blower motor in the chart in *Chapter 4: Performance Data and Safety Precautions*.

Space Requirements

The dimensions for the different models are shown in *Appendix B: Blower Dimensions*.

CHAPTER 3

GETTING STARTED

Now you are ready to unpack, inspect, and install the blower. Read this chapter to learn how to:

- Unpack and move your blower.
- Install the blower on a supporting structure.
- Adjust the blower outlet orientation.
- Install the exhaust run with vibration dampers.
- Connect to the blower inlet.
- Connect to the blower outlet.
- Connect the electrical supply source.
- Adjust the fan speed and confirm blower performance.
- Connect the PVC Blower drain. (PVC Blowers only)

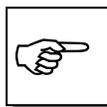
Unpacking Your Blower

Carefully remove the shipping carton from your blower. Inspect the blower for damage that may have occurred in transit. If the blower is damaged, notify the delivery carrier immediately and retain the entire shipment intact for inspection by the carrier.

The United States Interstate Commerce Commission rules require that claims be filed with the delivery carrier within fifteen (15) days of delivery.



DO NOT RETURN GOODS WITHOUT THE PRIOR AUTHORIZATION OF LABCONCO. UNAUTHORIZED RETURNS WILL NOT BE ACCEPTED.



IF YOUR BLOWER WAS DAMAGED IN TRANSIT, YOU MUST FILE A CLAIM DIRECTLY WITH THE FREIGHT CARRIER. LABCONCO CORPORATION AND ITS DEALERS ARE NOT RESPONSIBLE FOR SHIPPING DAMAGE.

Do not discard the packing material for your blower until you have installed and tested the blower.

Install the Blower on a Supporting Structure

Now that you have located your blower as instructed in *Chapter 2: Prerequisites*, you are ready to mount the blower on a roof curb support. Additionally, you may isolate the blower by mounting the blower on either vibration isolators or vibration mounting pads, which are available from a local industrial supply company. The supporting structure is custom for each installation. Labconco recommends supporting the blower with 5/16" diameter mounting hardware. See *Appendix B: Blower Dimensions* for appropriate mounting hole locations for your particular blower.

Adjust the Blower Outlet Orientation

The housing on your blower can be rotated to facilitate your duct run configuration. By rotating the blower housing, you will be able to change the blower outlet location on your blower. The Coated Steel Blowers can be rotated to one of eight different positions and the Fiberglass or PVC Blowers can be rotated to one of three different positions. See the drawings in *Appendix A* to locate the parts to disassemble. To rotate the blower housing, proceed as follows:

1. Remove the upper weathercover panel, which has louvers.
2. Once removed, you have complete access to the 8 fasteners that hold your blower housing assembly in position.

Removing these fasteners allows you to rotate the housing to one of the other desired outlet positions. Then insert the 8 fasteners and secure the blower housing in that specific position.

3. Reinstall the upper weathercover panel and you are ready for operation.



CAUTION: Blower 7071900 must be installed with outlet positioned for upward discharge. This will ensure that the integral back draft damper assembly will work properly. The dampers close by gravity when the blower is turned off and the blower needs to be in the proper orientation for this to occur.

Install the Exhaust Run with Vibration Dampers

Rubber isolation sleeves should be used in your exhaust duct run prior to entering the blower inlet. These isolation sleeves dampen vibration that is being generated by the blower and decrease noise level at the fume hood. See the flexible duct connections listed in *Chapter 7*.

Connect to the Blower Inlet for Coated Steel Blowers

CS

Coated Steel Blowers model numbers 7068000 through 7068700, feature a 10-7/8" ID by 1-1/2" wide circular inlet ring. This inlet ring is suitable for use with 10-inch diameter PVC ductwork. The PVC ductwork itself will fit inside the inlet ring and should be fastened by sheet metal screws through the inlet ring. A silicone sealant should also be used to seal between the ductwork and the blower inlet ring to prevent any air or moisture leakage.

Coated Steel Blowers, model numbers 7068800 through 7069700, feature a 12-1/4" OD by 1-1/2" wide inlet ring, which is suitable for use with 12-inch diameter PVC ductwork. The 12-inch diameter PVC ductwork will fit over the inlet ring on the blower and should be fastened in position by sheet metal screws into the metal ring.

Connect to the Blower Inlet for Fiberglass Blowers

FRP

Fiberglass Blowers, model numbers 7180000 through 7180700, feature a 10-3/8" OD inlet ring. This inlet ring is suitable for use with 10-inch diameter PVC ductwork. The PVC ductwork will fit outside the inlet ring and should be fastened by sheet metal screws through the fiberglass inlet ring. A silicone sealant is to be used to seal between the ductwork and the blower inlet ring to prevent air or moisture leakage.

Fiberglass Blowers model numbers 7180800 through 7181700, feature 12-3/8" OD inlet ring, which is suitable for use with 12-inch diameter PVC ductwork. The 12-inch diameter PVC ductwork will fit over the inlet ring on the blower and fastened by sheet metal screws through the fiberglass inlet ring.

Fiberglass Blowers, model numbers 7182000 through 7182300, feature a 15-5/8" OD inlet ring, which is suitable for use with 16-inch diameter PVC ductwork. The 16-inch diameter PVC ductwork will fit over the inlet ring on the blower and fastened by sheet metal screws into the fiberglass inlet ring.

Connect to the Blower Inlet for PVC Blowers

PVC

PVC Blower model number 7183000 features a 10-3/8" OD inlet ring. This inlet ring is suitable for use with 10-inch diameter PVC ductwork. The PVC ductwork will fit outside the inlet ring through the PVC inlet ring. A silicone sealant should also be used to seal between the ductwork and the blower inlet ring to prevent air or moisture leakage.

PVC Blowers model numbers 7183100 and 7183200, feature a 12-3/8" OD inlet ring, which is suitable for use with 12-inch diameter PVC ductwork. The 12-inch diameter PVC ductwork will fit over the inlet ring on the blower and should be fastened in position by sheet metal screws into the fiberglass ring.

Connect the PVC Blower Drain

PVC

The PVC Blower has a 1/2" NPT drain connection in the bottom of the housing. When this connection is used, it should be directed into a proper drain or into the exhaust duct for proper disposal.



CAUTION: Draining the blower housing directly onto the roof may cause damage to your roof due to the corrosive chemicals exhausted.

Connect to the Blower Outlet

Before proceeding with the blower outlet connection, read the two warnings and follow the suggested pictures listed next:



WARNING: Should your exhaust stack, on the outlet side of the exhaust blower, extend over 7 feet, both guy wires and additional structural supports are required to carry the weight of this ductwork. The guy wires must be substantial enough to support the exhaust stack against high wind velocities. See photos on next page.

WARNING: If the blower includes an integral backdraft damper, do not interfere with or limit the travel of the damper mechanism when connecting exhaust ductwork.

HINT: An exhaust damper either before or after the blower is very useful for fine tuning the airflow.

Good Installation – Picture 1



Two-piece C-clamp coupler supports exhaust duct diameter to secure weight load of duct picked up by structural support.

Structural support is connected to C-clamp coupler.

Note: Duct diameters, duct materials, and heights change and Labconco does not carry the structural supports or guy wires.

Good Installation – Picture 2



Guy wires from 3 sides are supported off the roof to prevent wind velocities from deflecting the exhaust duct.

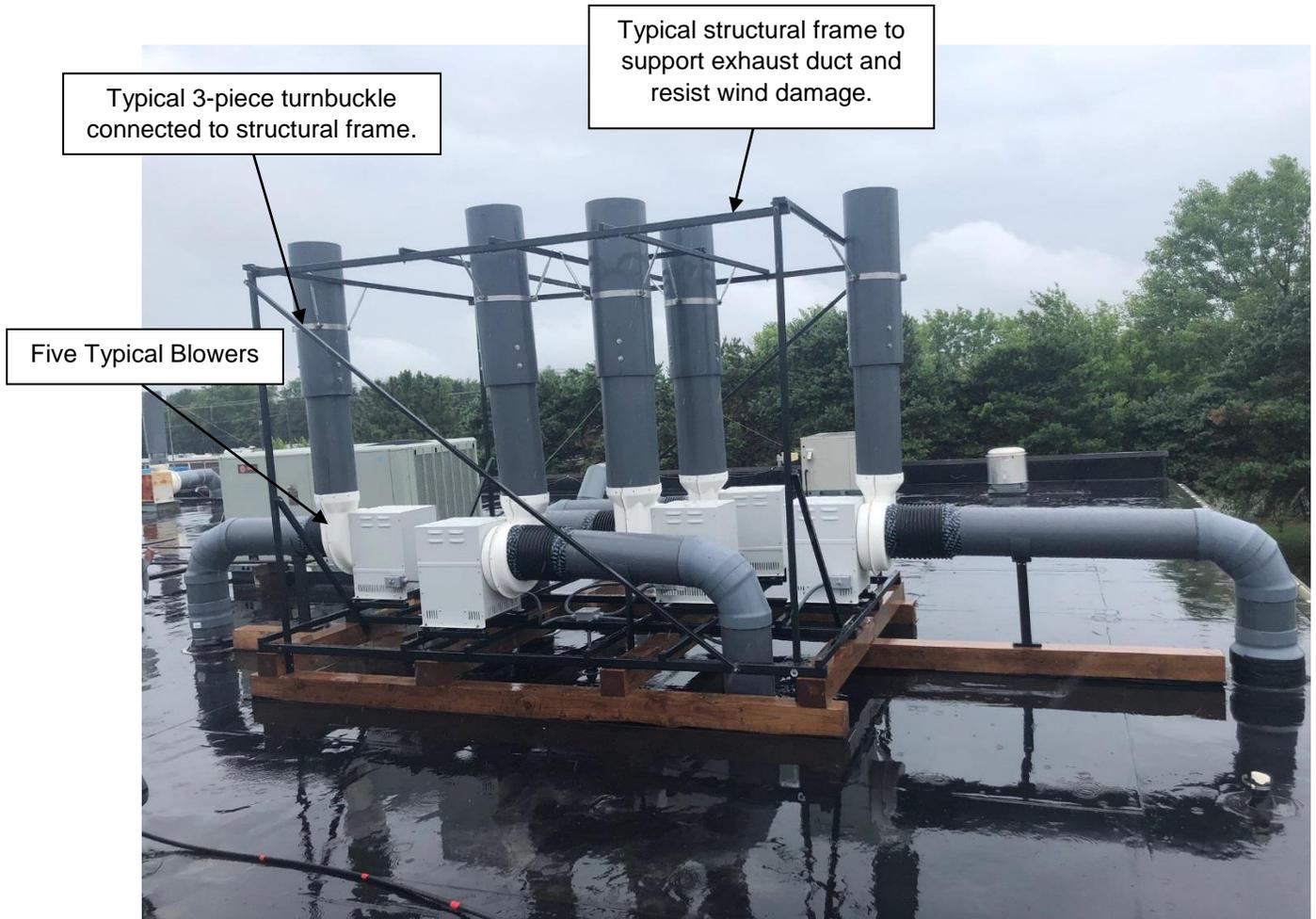
Poor Installation – Picture 3



Blower damage can occur without structural supports and guy wires. (Please note the crooked exhaust duct when installed without structural supports and without guy wires.)

Chapter 3: Getting Started

Good Installation – Picture 4



Note: Duct diameters, duct materials, and heights change and Labconco does not carry the structural supports or guy wires.

For Coated Steel Blowers

CS

Coated Steel Blowers model numbers 7068000 through 7068700, include a 10" by 5-1/2" rectangular outlet. A rectangular to round Transition Adaptor, Labconco part number 4722401, adapts the outlet connection to accept 10-inch diameter PVC ductwork Transition Adaptor. Labconco part number 4722400 adapts the outlet on these blowers to accept 8-inch diameter PVC ductwork.

Coated Steel Blowers, model numbers 7068800 through 7069700 include a 13-1/2" by 7" rectangular outlet. Transition Adaptor, Labconco part number 7003400, adapts the outlet of these blowers to accept 12-inch diameter PVC ductwork.

For Fiberglass Blowers

FRP

Fiberglass Blowers model numbers 7180000 through 7180700, feature a 10-3/4" ID outlet connection. Ten-inch diameter ductwork will slip into this connection and should be held by sheet metal screws through the housing. Silicone sealant should be used to seal any air leaks between the duct and blower outlet connection.

Fiberglass Blowers model numbers 7180800 through 7181700, feature a 12-3/4" ID outlet connection. Twelve-inch diameter ductwork will slip into this connection and should be held by sheet metal screws through the housing. Silicone sealant should be used to seal any air leaks between the duct and blower outlet connection.

Fiberglass Blowers model numbers 7182000 through 7182300, feature a 16" ID outlet connection. Sixteen-inch diameter ductwork will slip into this connection and should be held by sheet metal screws through the housing. Silicone sealant should be used to seal any air leaks between the duct and blower outlet connection.

For PVC Blowers

PVC

PVC Blower, model number 7183000, features a 10-3/4" ID outlet connection. Ten-inch diameter ductwork will slip into this connection and should be held by sheet metal screws through the housing. Silicone sealant should be used to seal any air leaks between the duct and blower outlet connection.

PVC Blowers, model numbers 7183100 and 7183200, feature a 12-3/4" ID outlet connection. Twelve-inch diameter ductwork will slip into this connection and should be held by sheet metal screws through the housing. Silicone sealant should be used to seal any air leaks between the duct and blower outlet connection.

Connect to the Electrical Supply Source

The electrical connection for the Coated Steel Blower is made directly at the motor. Remove the end plate from the motor and wire directly to the exposed terminals inside the motor. A knockout has also been provided on the side of the motor for this purpose.

Access the motor by removing the top weathercover of the blower base. This weathercover is held in position by machine screws, and once they have been removed, you will have access to both the motor and V-belt area of your blower.

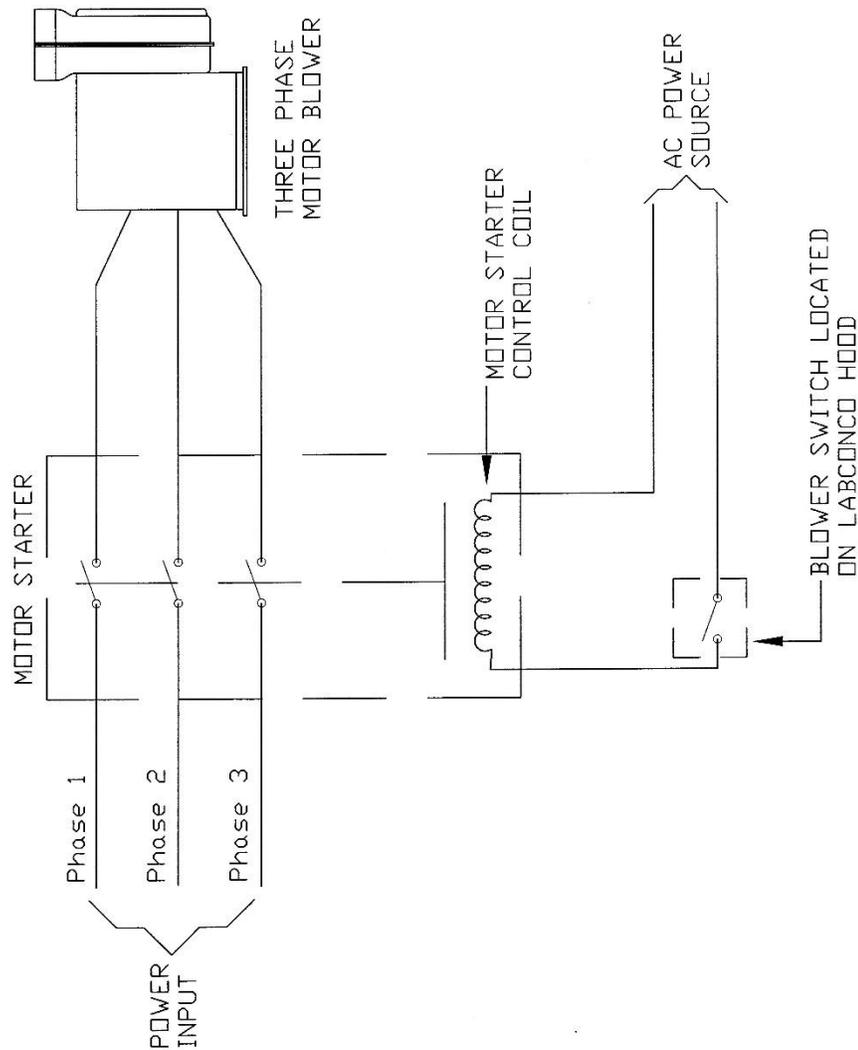


CAUTION: Inspect the motor manufacturer's nameplate carefully prior to connecting your electrical service for both the correct lead wire orientation and motor rotation.

The blower base end panel is raised off the blower base to allow for a continuous flow of cooling air through the motor cavity. Slots and louvers have also been placed on both the front and back of the blower base to provide airflow through this motor cavity. Because the blower base end panel is shorter than the rest of the base assembly, you will be able to run your electrical conduit directly underneath this panel. No special cutouts or modifications are necessary.

Three Phase Power

Most all Labconco Fume Hoods have a simple single-wire switch for controlling single-phase power to a motor/blower. When a 3-phase motor is required, all 3 phases must be switched ON or OFF. To do this, the Labconco single wire switch can be used to control a power relay (also called a contactor or motor starter), which uses the switched Labconco power to control the switching ON (or OFF) of all three phases at once. The drawing on the following page shows such a setup.



NOTE: WHEN THE WIRING FOR YOUR BLOWER HAS BEEN COMPLETED, CHECK FOR PROPER MOTOR ROTATION. THE MOTOR SHOULD OPERATE IN A CLOCKWISE ROTATION AS VIEWED FROM THE SHAFT SIDE TO OBTAIN PROPER ROTATION OF THE IMPELLER WHEEL. WHEN IN OPERATION, THE IMPELLER SHOULD ROTATE COUNTERCLOCKWISE WHEN VIEWED FROM THE BLOWER INLET.



CAUTION: This blower contains an electrical motor, which requires proper electrical connection per the National Electrical Code (NEC) Section 430 to prevent hazards. This NEC code and local codes may require that a circuit disconnect, overload protection, and short circuit protection be included in the installation. Please consult the code or have the unit connected by a licensed electrician.

Install the Belt, Adjust the Fan Speed and Confirm the Performance of your Blower/Hood System

Labconco Exhaust Blowers leave the factory adjusted to their top speed with the belt uninstalled. Frequently, they need to be readjusted in the field to allow the hood to operate at the proper face velocity, and to bring the motor current into its proper range. In order to adjust the blower to the proper speed and install the belt, refer to the diagrams in Appendix A Replacement Parts, and follow the procedure below.



HINT: A manual damper is required in the exhaust for fine tuning and operating in the proper portion of the blower airflow chart. For lower airflow volume (CFM) at any RPM, close the damper. Refer to installation diagram in Chapter 7 that details and explains the purpose of a manual damper.

1. Ensure the blower is turned off at the roof disconnect.
2. Remove the top weather cover over the motor/drive compartment.
3. Raise the gravity belt tightener, and remove the belt, tie wraps, and cardboard under the motor. If no adjustment is required then proceed to step 7.
4. Loosen the setscrew, with a standard hex key, on the outer half of the adjustable sheave located on the motor shaft.
5. While holding the back half of the adjustable sheave, turn the front half of the sheave counter-clockwise to widen the space between the two halves of the sheave. This creates a smaller sheave diameter, which lowers the fan speed. There are a maximum of four turns of adjustment. Do not allow the belt to ride down on the threaded mandrels of the sheave.
6. Once the sheave is adjusted to the correct spacing, secure the set screw on the front half of the sheave.
7. Raise the motor up on the gravity belt tightener, and re-install the belt on both sheaves.

8. Turn the blower back on at the roof disconnect.
9. Check the motor current with an ammeter to ensure it is in its proper operating range. Consult *Chapter 4* for amperage specifications for your particular model.
10. Verify the hood face velocity is in its proper range. This should be done across the sash opening of the hood in accordance with the “*Industrial Ventilation Manual*” section on laboratory hoods. Labconco recommends an average face velocity of 60, 80, or 100 feet per minute. Consult Labconco for proper airflows for your particular model.
11. Replace the weather cover over the motor/drive compartment.

CHAPTER 4

PERFORMANCE DATA AND

SAFETY PRECAUTIONS

Specifications and Performance Data

The specifications and performance data for your particular model are listed and sub-grouped by Coated Steel, Fiberglass, and PVC Blowers. Blower curves are printed and listed on Labconco's website at www.labconco.com.

Coated Steel Blowers
SPECIFICATIONS/PERFORMANCE DATA

Catalog Numbers		Motor Data				CFM & RPM Ranges at Static Pressure - inches H ₂ O											RPM Range Available	Ship. Wt./ lbs.
Sid.	E.P.	HP	Electrical Requirements	F.L. Amps	.12 CFM@RPM	.25 CFM@RPM	.38 CFM@RPM	.50 CFM@RPM	.62 CFM@RPM	.75 CFM@RPM	.88 CFM@RPM	1.00 CFM@RPM	1.12 CFM@RPM	1.25 CFM@RPM	1.50 CFM@RPM			
10" Inlet																		
70680		1/6	115V/60 Hz/1Ø	4.0	370 @ 530	300 @ 635	308 @ 760										529-807	92
	70681	1/6		3.15	500 @ 650	540 @ 800	410 @ 800											92
70682		1/4	115V/60Hz/1Ø	4.4	540 @ 800	540 @ 800	410 @ 800	350 @ 870	390 @ 970	430 @ 1060							752-1067	92
	70683	1/4		4.5	720 @ 950	720 @ 950	760 @ 1050	710 @ 1060	620 @ 1060									92
70684		1/3	115V/60Hz/1Ø	6.1			760 @ 1050	710 @ 1060	620 @ 1060	430 @ 1060	460 @ 1150	500 @ 1220					929-1260	88
	70685	1/3		6.4			850 @ 1130	825 @ 1160	790 @ 1190	770 @ 1220	740 @ 1260	640 @ 1260					86	
70686		1/2	115V/60Hz/1Ø	8.4				825 @ 1160	790 @ 1190	770 @ 1220	740 @ 1260	640 @ 1260	530 @ 1290	555 @ 1360			1073-1456	88
	70687	1/2	115/230V/60Hz/1Ø	8.0/4.5				970 @ 1265	950 @ 1305	920 @ 1330	890 @ 1375	875 @ 1405	840 @ 1430	780 @ 1456				98
70688		1/3	115V/60Hz/1Ø	6.1	540 @ 380	450 @ 470	550 @ 589										373-569	90
	70689	1/3		6.4	1000 @ 510	900 @ 570												90
70690		1/2	115V/60Hz/1Ø	8.4		900 @ 570	550 @ 575	640 @ 660	710 @ 730								532-753	96
	70691	1/2	115/230V/60Hz/1Ø	8.0/4.5		1380 @ 730	1305 @ 750	1100 @ 750	850 @ 750									102
70692		3/4	115/230V/60Hz/1Ø	11.6/5.8			1305 @ 750	1100 @ 750	850 @ 750	780 @ 805	830 @ 870						667-946	100
	70693	3/4		11.4/5.7			1700 @ 946	1680 @ 946	1550 @ 946	1350 @ 920	1200 @ 930							108
70694		1	115/230V/60Hz/1Ø	13.6/6.8				1680 @ 946	1550 @ 946	1350 @ 920	1200 @ 930	900 @ 930	950 @ 980	1000 @ 1029			828-1173	100
	70695	1	115/230V/60Hz/1Ø	13.6/6.8				1900 @ 1020	1870 @ 1040	1840 @ 1070	1600 @ 1090	1760 @ 1120	1725 @ 1130	1660 @ 1150	1405 @ 1173			114
70696		1-1/2	115/230V/60Hz/1Ø	20.4/10.2						1840 @ 1070	1600 @ 1090	1760 @ 1120	1725 @ 1130	1660 @ 1150	1100 @ 1130			114
	70697	1-1/2	230/460V/60Hz/3Ø	4.8/2.4						2150 @ 1180	2120 @ 1205	2100 @ 1230	2060 @ 1250	2040 @ 1270	1860 @ 1303			114

NOTE: CFM @ RPM entries are recommended minimum and maximum operating values for either standard or explosion-proof models

Fiberglass Blowers
SPECIFICATIONS/PERFORMANCE DATA

Catalog Numbers		Motor Data			CFM & RPM Ranges at Static Pressure - inches H ₂ O												RPM Range Available	Ship. Wt./ lbs.
Sid.	E.P.	HP	Electrical Requirements	F.L. Amps	.12 CFM@RPM	.25 CFM@RPM	.38 CFM@RPM	.50 CFM@RPM	.62 CFM@RPM	.75 CFM@RPM	.88 CFM@RPM	1.00 CFM@RPM	1.12 CFM@RPM	1.25 CFM@RPM	1.50 CFM@RPM			
10" Inlet/Outlet																		
71800		1/6	115V/60 Hz/1Ø	4.0	325 @ 630	250 @ 750	305 @ 920	350 @ 1050									630-	92
71801		1/6		3.15	500 @ 840	520 @ 962	400 @ 962										962-	92
71802		1/4	115V/60Hz/1Ø	4.4		520 @ 962	400 @ 962	350 @ 1050									928-	92
71803		1/4		4.5	700 @ 1173	700 @ 1173	640 @ 1173	560 @ 1173									1173-	92
71804		1/3	115V/60Hz/1Ø	6.1			640 @ 1173	560 @ 1173	390 @ 1150	430 @ 1270	410 @ 1370						1073-	86
71805		1/3		6.4			840 @ 1400	820 @ 1450	780 @ 1456	710 @ 1456	610 @ 1456						1456-	86
71806		1/2	115V/60Hz/1Ø	8.4			840 @ 1400	820 @ 1450	780 @ 1456	710 @ 1456	610 @ 1456	500 @ 1470	520 @ 1540	550 @ 1630			1305-	88
71807		1/2	115/230V/60Hz/1Ø	9.0/4.5			890 @ 1460	860 @ 1600	840 @ 1630	920 @ 1670	890 @ 1680	870 @ 1725	840 @ 1750	790 @ 1772			1772-	98
71808		1/6	115V/60Hz/1Ø	4.0	370 @ 373	450 @ 530											373-	90
71809		1/6		3.15	720 @ 569	550 @ 569											569-	90
71810		1/4	115V/60Hz/1Ø	4.4	720 @ 569	550 @ 569	550 @ 670										532-	96
71811		1/4	115/230V/60Hz/1Ø	4.5	960 @ 720	900 @ 753	760 @ 753										753-	102
71812		1/2	115/60Hz/1Ø	8.4			840 @ 770	710 @ 860									690-	100
71813		1/2	115/230V/60Hz/1Ø	9.0/4.5			1120 @ 978	1020 @ 978	900 @ 978								978-	108
71814		3/4	115/230V/60Hz/1Ø	11.8/5.8			1200 @ 978	1020 @ 978	900 @ 978	780 @ 1010	840 @ 1080	900 @ 1140	950 @ 1210	1000 @ 1250			920-	100
71815		3/4		11.4/5.7			1640 @ 1303	1570 @ 1303	1505 @ 1303	1430 @ 1303	1360 @ 1303	1280 @ 1303	1200 @ 1303	1080 @ 1303			1303-	114
71816		1-1/2	115/230V/60Hz/1Ø	20.4/10.2			1640 @ 1303	1570 @ 1303	1505 @ 1303	1430 @ 1303	1360 @ 1303	1280 @ 1303	1200 @ 1303	1080 @ 1303			1207-	114
71817		1-1/2	230/460V/60Hz/3Ø	4.8/2.4			1700 @ 1330	1960 @ 1580	2030 @ 1639	1960 @ 1639	1900 @ 1639	1850 @ 1639	1820 @ 1639	1750 @ 1639	1650 @ 1639		1639-	114

Catalog Numbers		Motor Data			CFM & RPM Ranges at Static Pressure - inches H ₂ O						RPM Range Available	Ship. Wt./ lbs.
Sid.	E.P.	HP	Electrical Requirements	F.L. Amps	1.00 CFM@RPM	1.50 CFM@RPM	2.00 CFM@RPM	2.50 CFM@RPM	3.00 CFM@RPM	4.00 CFM@RPM		
16" Inlet/Outlet												
71820		2	208-230/460V/60Hz/3Ø	8.8/3.4	1800 @ 1083	1260 @ 1100	1460 @ 1270	1630 @ 1420				1083-
71821		2	208-230/460V/60Hz/3Ø	8.0/3.0	2900 @ 1469	2640 @ 1469	2300 @ 1469	1880 @ 1469				1469-
71822		3	208-230/460V/60Hz/3Ø	9.7/4.85	2900 @ 1469	2640 @ 1469	2300 @ 1469	1880 @ 1469	1780 @ 1550			1309-
71823		3	230/460V/60Hz/3Ø	8.4/4.2	3250 @ 1600	3500 @ 1777	3300 @ 1777	3060 @ 1777	2800 @ 1777	2050 @ 1777		1777-

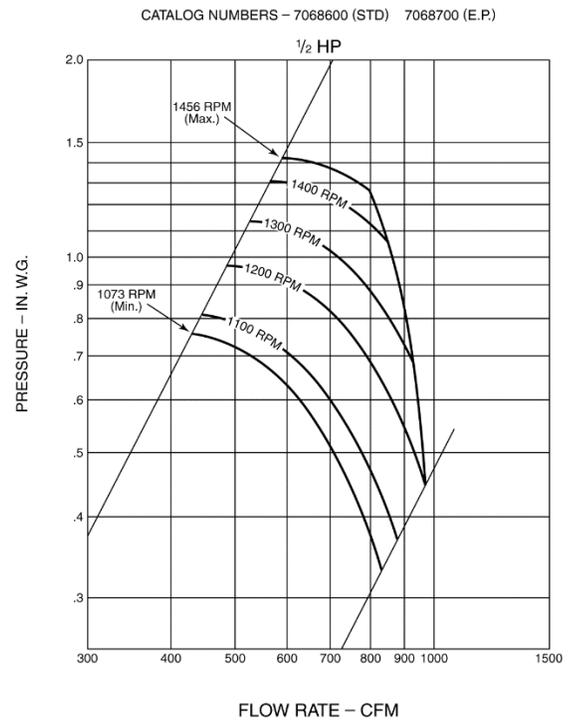
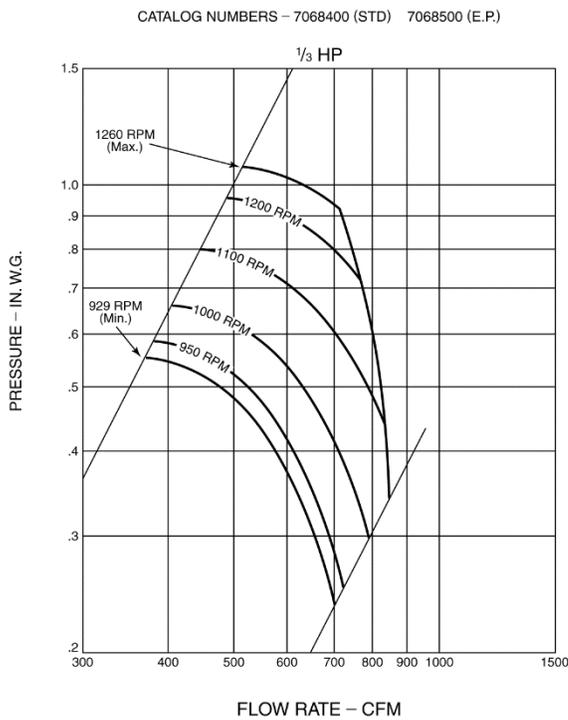
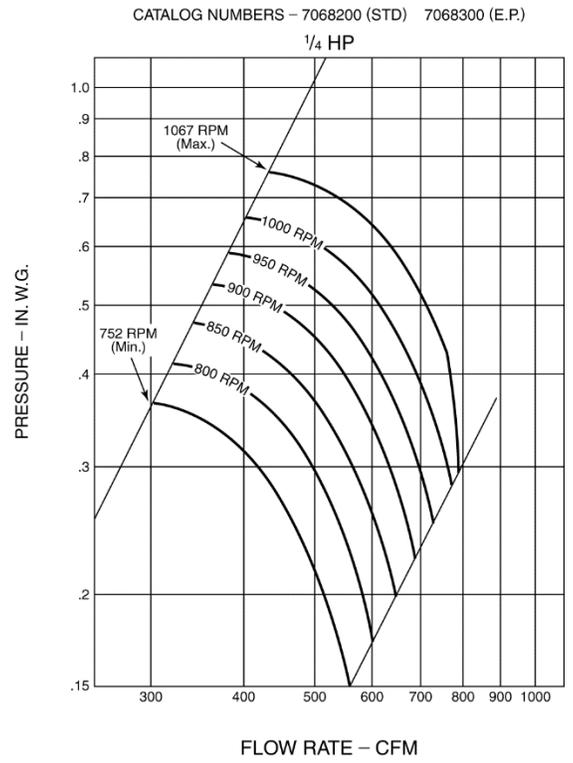
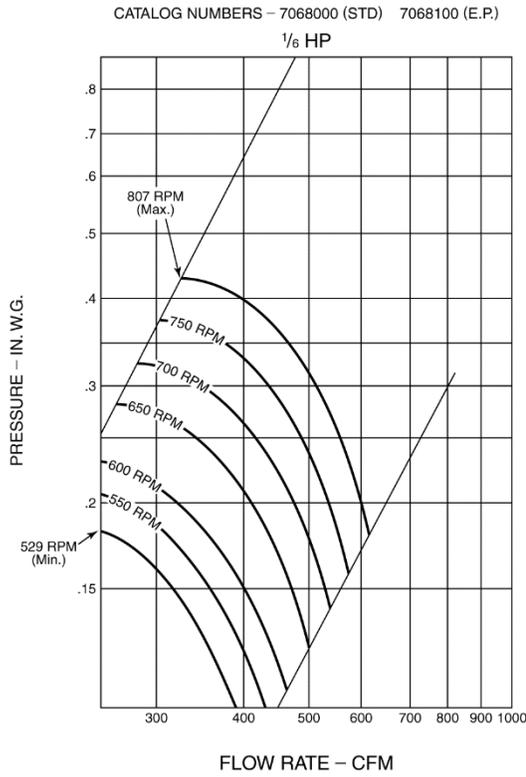
NOTE: CFM @ RPM entries are recommended minimum and maximum operating values for either standard or explosion-proof models

PVC Blowers
SPECIFICATIONS/PERFORMANCE DATA

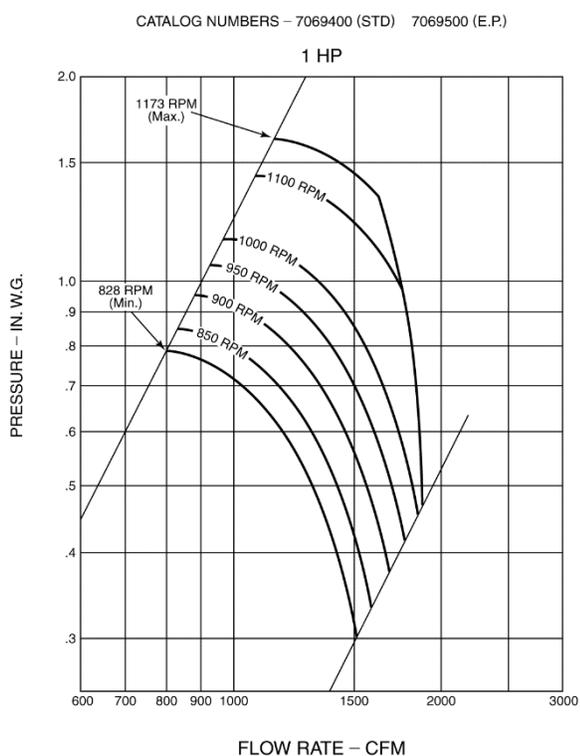
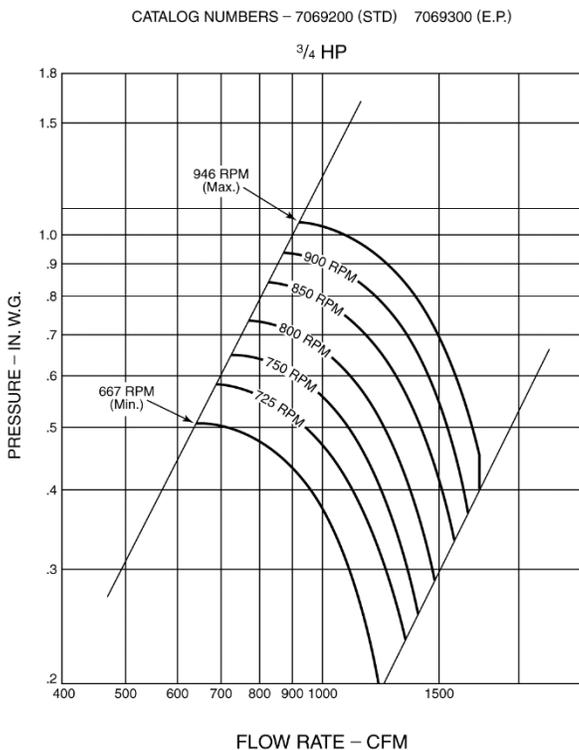
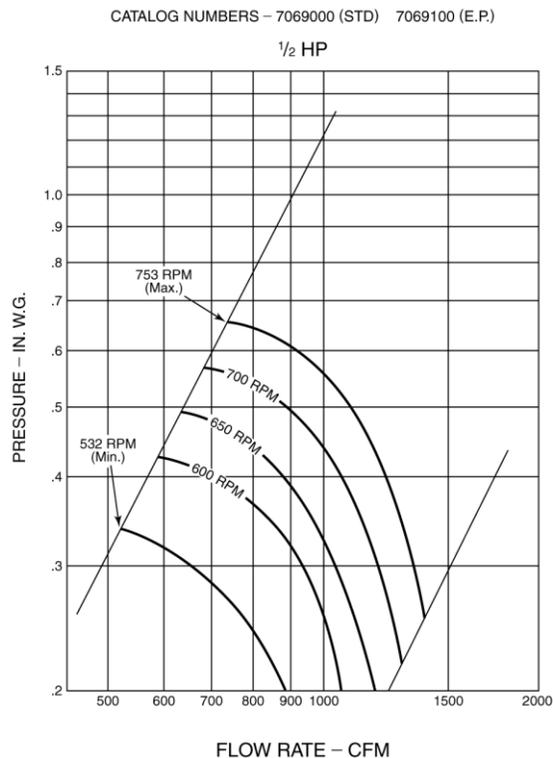
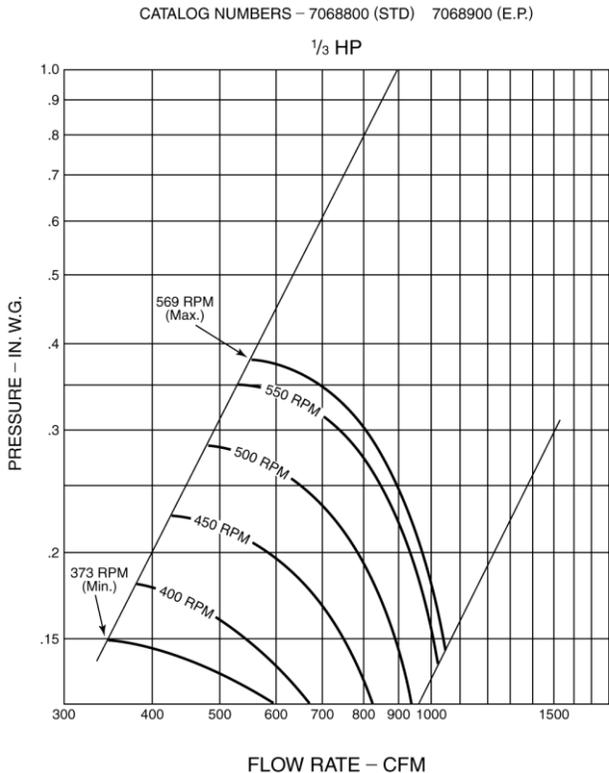
Inlet/ Outlet	Catalog Numbers	Motor Data		CFM @ RPM Ranges at Static Pressure - Inches H ₂ O											RPM Range Available	Ship. Wt./ lbs.			
		HP	Electrical Requirements	F.L. Amps	.25 CFM@RPM	.38 CFM@RPM	.50 CFM@RPM	.62 CFM@RPM	.75 CFM@RPM	.88 CFM@RPM	1.00 CFM@RPM	1.12 CFM@RPM	1.25 CFM@RPM	1.50 CFM@RPM					
10"	71830	1/2	115V/60 Hz/1Ø	8.4	680 @ 1150	610 @ 1150	520 @ 1150	390 @ 1160	430 @ 1270	465 @ 1380	495 @ 1470							1150-1561	90
					720 @ 1190	890 @ 1450	910 @ 1561	865 @ 1561	815 @ 1561	750 @ 1561	655 @ 1561								
12"	71831	1/2	115V/60Hz/1Ø	8.4	1130 @ 881	1020 @ 881	920 @ 881	770 @ 881	780 @ 1005	840 @ 1080	900 @ 1150	950 @ 1220						881-1248	90
					1400 @ 1100	1480 @ 1220	1450 @ 1220	1400 @ 1230	1330 @ 1248	1240 @ 1248	1150 @ 1248	1040 @ 1248							
	71832	1	115/230V/60 Hz/1Ø	13.6/6.8	1490 @ 1200	1700 @ 1340	1900 @ 1510	1880 @ 1540	1850 @ 1550	1800 @ 1560	1760 @ 1570	1730 @ 1590	1000 @ 1270	1100 @ 1405	1600 @ 1615			1208-1639	100

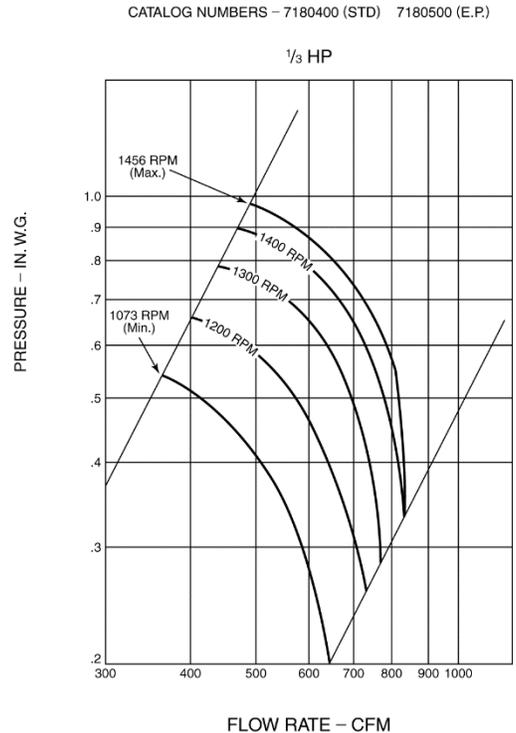
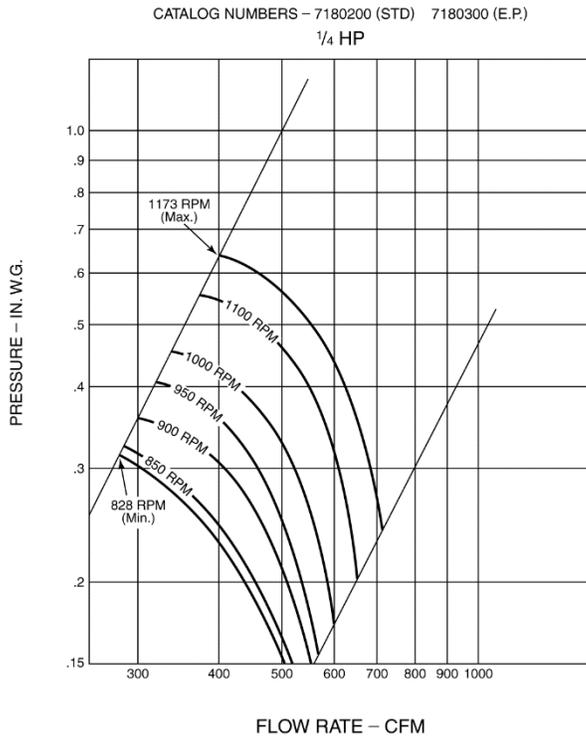
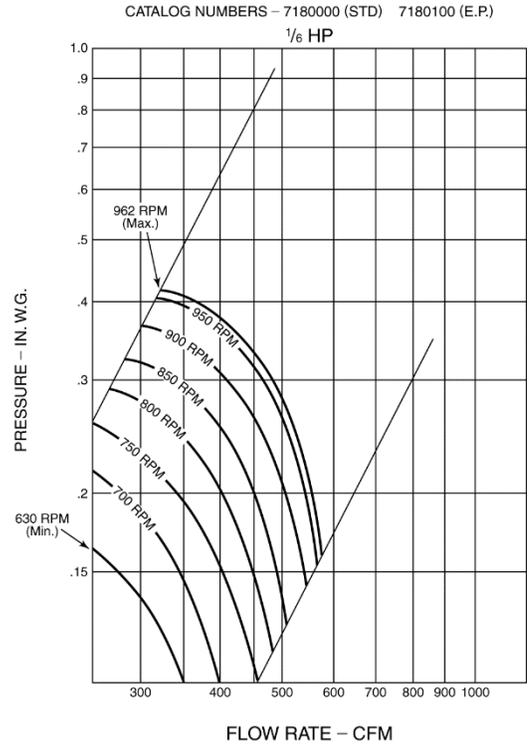
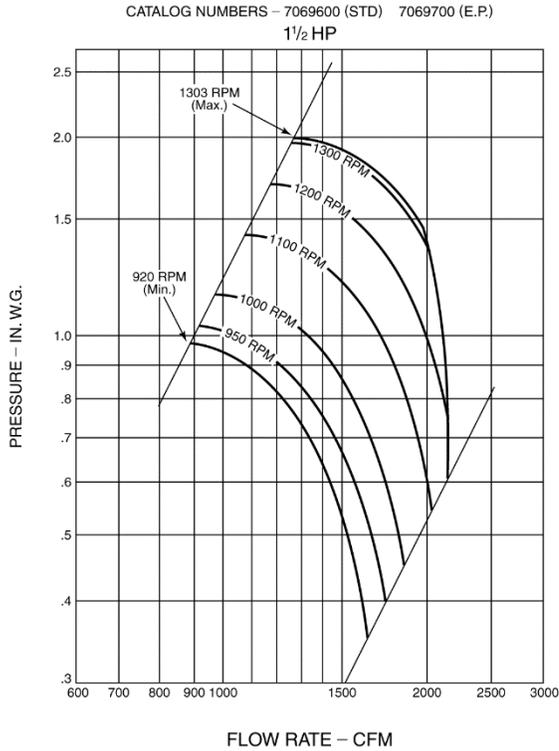
NOTE: CFM @ RPM entries are recommended minimum and maximum operating values for either standard or explosion-proof models.

Chapter 4: Performance Data & Safety Precautions



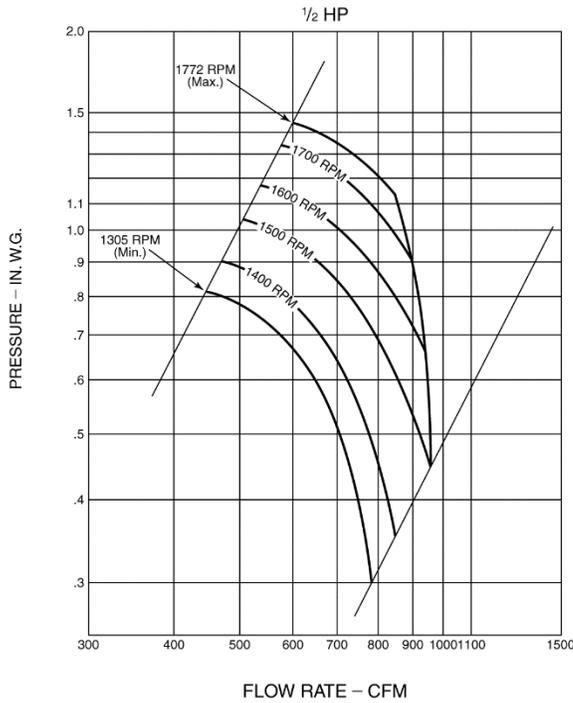
Chapter 4: Performance Data & Safety Precautions



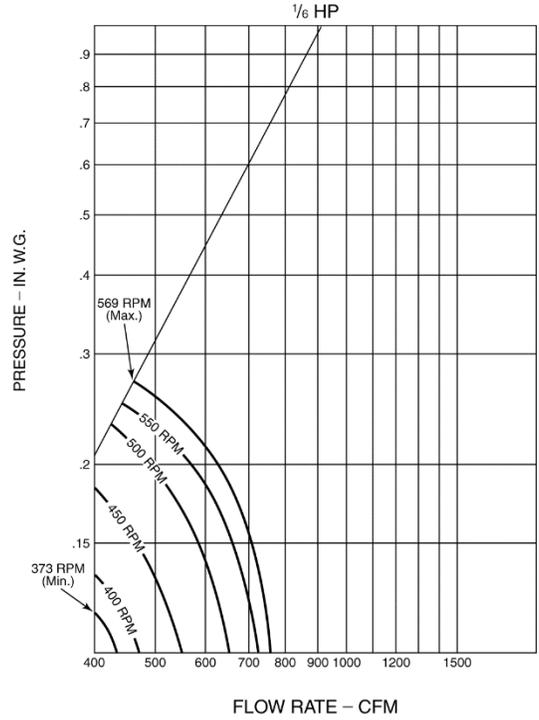


Chapter 4: Performance Data & Safety Precautions

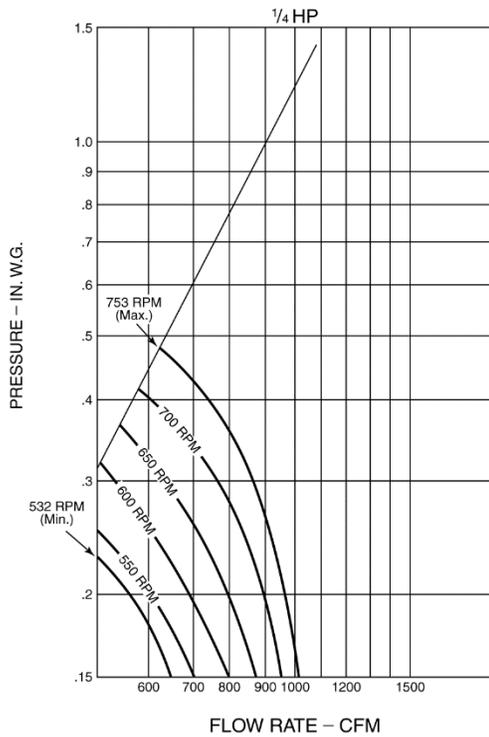
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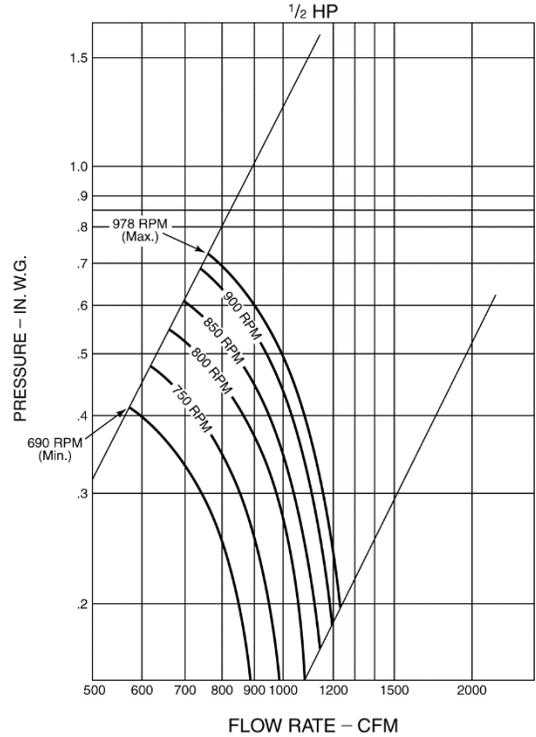
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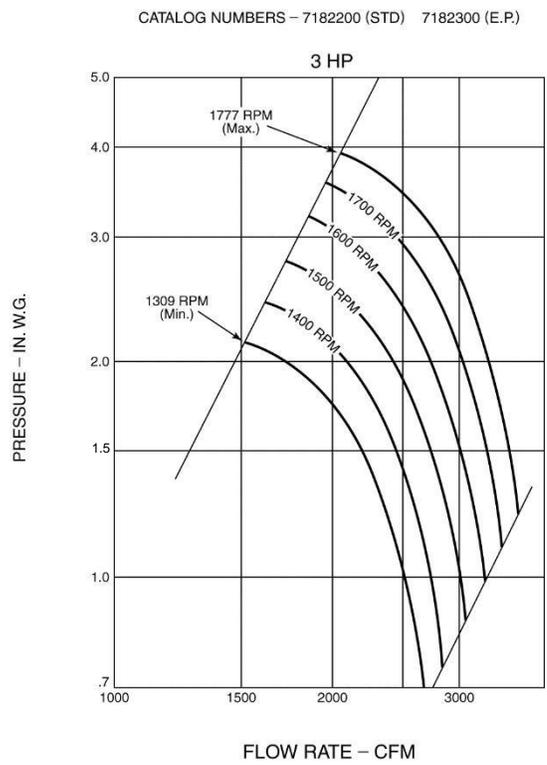
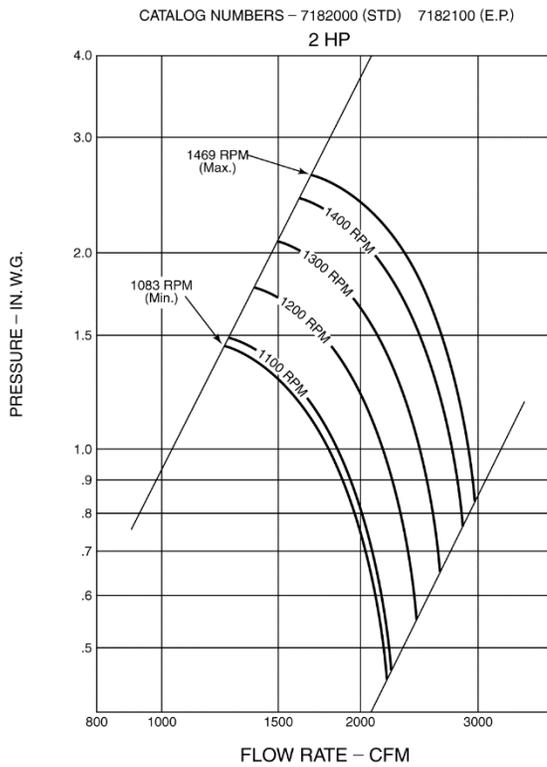
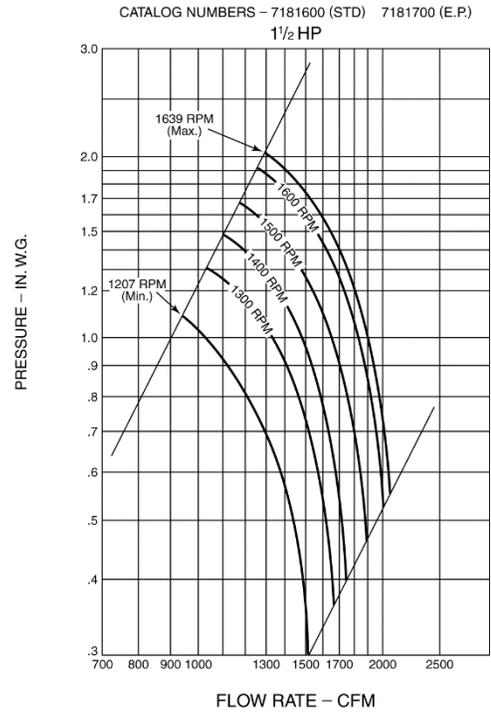
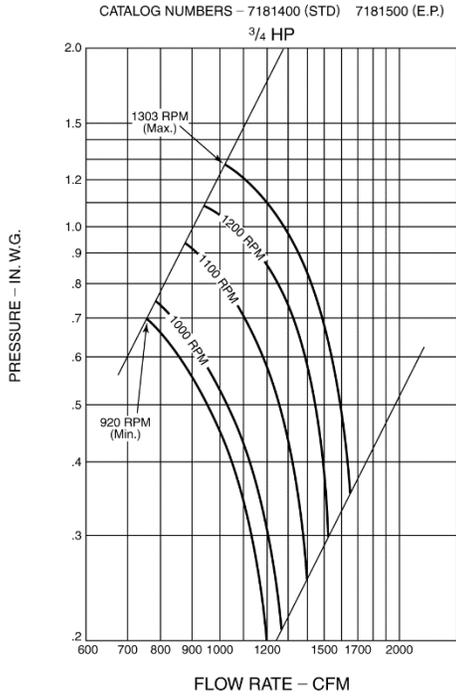
CATALOG NUMBERS - 7181000 (STD) 7181100 (E.P.)



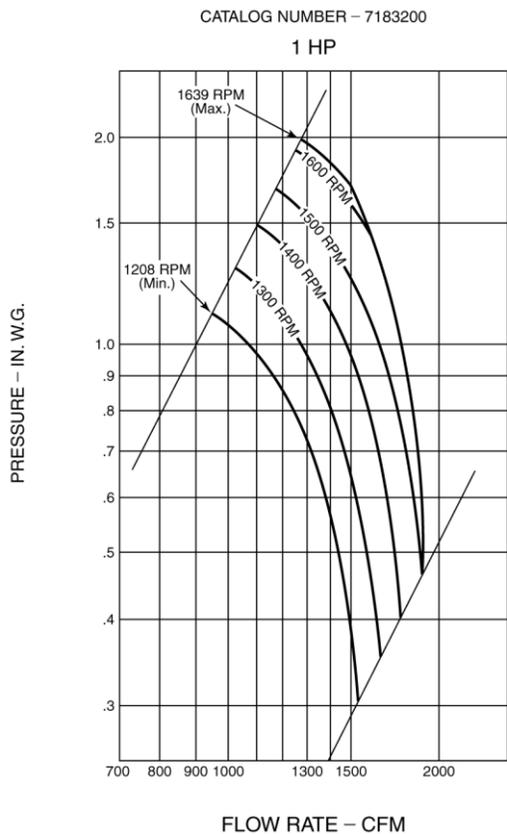
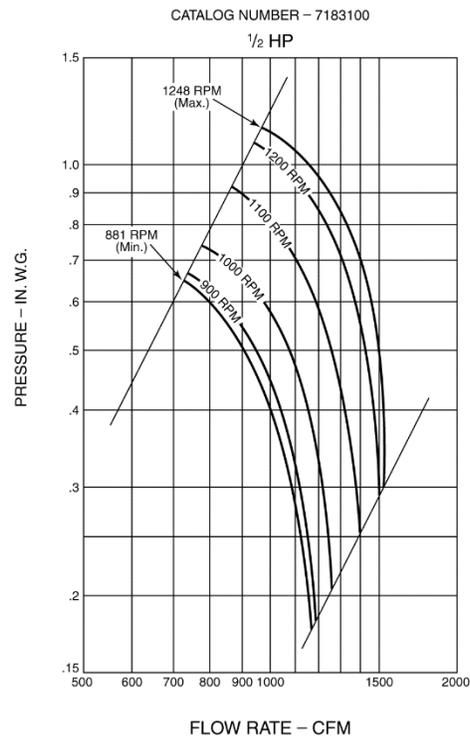
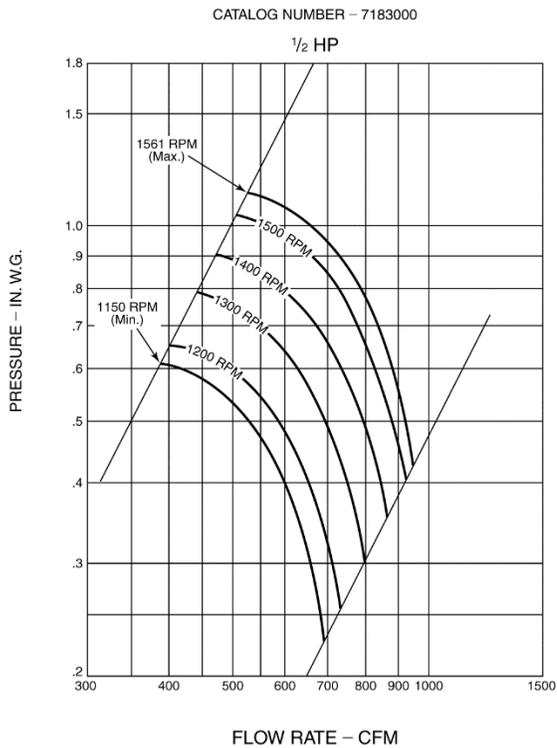
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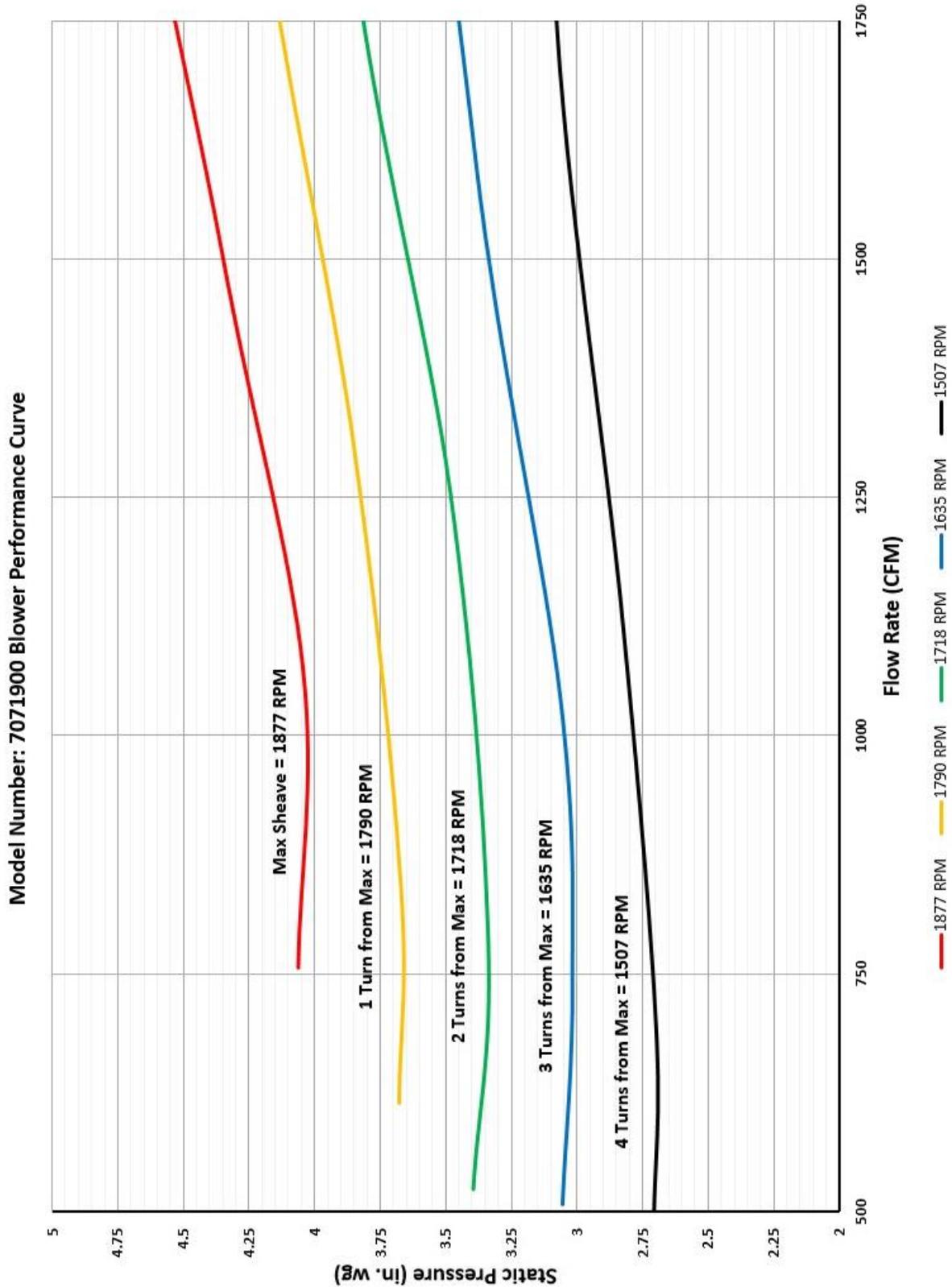
Chapter 4: Performance Data & Safety Precautions



Chapter 4: Performance Data & Safety Precautions



NOTE: ALL BLOWER CURVES GENERATED USING 60 HZ ELECTRICAL POWER. FOR 50HZ OPERATION, THE MOTOR'S MAXIMUM RPM WILL BE REDUCED 17%.





NOTE: FOR A COMPLETE PERSPECTIVE AND EXPLODED VIEWS OF YOUR PARTICULAR BLOWER, REFER TO *APPENDIX A REPLACEMENT PARTS*.

Safety Precautions



Before attempting any service and/or maintenance on your blower, always disconnect the blower motor from its power source to prevent possible injury. Upon initial start-up, always wear protective eyewear. A qualified technician should certify the blower/hood system before it is initially used. The blower/hood system should be re-certified annually or whenever it is relocated.

CHAPTER 5

USING YOUR BLOWER

Normal Operation

Once your blower has been fully ducted and electrically wired, it is ready for operation. The blower is normally activated from a switch on or near the fume hood.

Laboratory work can resume when the blower is operational, so that any prevailing fumes and/or odors can be exhausted from the room. Work must cease prior to turning the blower off.

CHAPTER 6

MAINTAINING YOUR BLOWER

Now we will review the suggested maintenance schedule and the common service operations necessary to maintain your blower for peak performance.



Only trained and experienced certification technicians should perform some of the service operations after the blower has been properly decontaminated. The wrench icon precedes the service operations that require qualified technicians.

Routine Maintenance



CAUTION: Before attempting any service and/or maintenance on your blower, always disconnect the unit from its power supply source.

Motor

Under normal usage, the drip proof style motor will require that you add 3-4 drops of SAE 10 motor oil to each oil port on the motor after 25,000 hours of operation. Should your blower motor experience constant use, maintenance should be on an annual basis, to extend the life of the blower motor.

Bearings

The pillow block bearings on your blower are factory sealed and lubricated. Under normal operation, no further lubrication is required. Excessive lubricating may cause damage to the bearing seal and significantly shorten the life span of the bearing.

V-Belt

The drive belt on the blower should be inspected on a monthly basis for excessive wear. Fraying of the belt would indicate possible misalignment of the blower's sheaves. A pulley adjusted too wide can also cause belt fraying.

The gravity belt tightener, incorporated into your blower assembly, extend the life of the V-belt if properly adjusted. If you need to replace the belt, remove the upper weathercover and lift up on the motor. The belt should be replaced a minimum of once every four years.

Common Service Operations (See drawings in Appendix A Replacement Parts)

Pillow Block Bearing Replacement

If you need to replace a pillow block bearing on your blower, make sure that the locking collars on the bearings face one another. The setscrews used on the locking collars have been sealed with a removable thread sealant. Thread sealant should be applied when a pillow block bearing is replaced in the field.

Motor Replacement

With the power disconnected, remove the upper weathercover, the V-belt, the mounting hardware that supports the NEMA 56 motor frame and remove the motor. Remove the wire leads to the motor plate. Re-install the new motor in reverse order.

CHAPTER 7

MODIFYING YOUR BLOWER, CALCULATING STATIC PRESSURE LOSS, AND BLOWER SIZING

Two Main Blower Modifications

There are two main ways to modify the performance of your blower as listed in *Chapter 3: Getting Started*. One way is the adjustment of the blower outlet orientation. The other way is the adjustment of the fan speed to fine-tune the performance of your blower/hood system. Refer to Chapter 3 for these instructions. Additionally, all the performance data for your particular blower model number are listed in *Chapter 4: Performance Data and Safety Precautions*.

Additional Modifications by Adding Ductwork Accessories

There are additional ways to equip your blower by adding any of the accessories on the following pages. To ensure that your blower exhaust system will operate properly, the ductwork and accessories linking your hood and blower must be sized correctly. Along with the accessories listed next are the “equivalent resistance in feet of straight duct” for each accessory. It is necessary to compute the sum of the equivalent resistance factors for each accessory and ductwork length for your entire hood/blower system. Then the blower can be sized properly from the total equivalent resistance for your exhaust system. Blower Sizing

Example: You have selected a Labconco Protector Premier 48 Laboratory Hood at 100 fpm and 730 CFM. The static pressure of the Protector Premier 48 at 100 fpm is 0.17". The exhaust collar of this hood is sized to receive 12" diameter PVC duct directly. In this example, your fume removal system requires 30 feet of straight duct, two 90° elbows and one zero pressure weathercap to adequately exhaust the chemical fumes. You will be handling low to moderately corrosive materials, so you have selected a Coated Steel Blower.

The information following for the 90° elbow tells you that each 90°, 12" diameter elbow has the equivalent resistance of 25 feet of straight duct. The zero pressure weathercap has 5 feet of equivalent resistance. The total equivalent feet for the system is:

Feet of straight duct	30 Feet
2 elbows @ 25 feet each	50 Feet
1 zero pressure weathercap @ 5 feet	<u>5 Feet</u>
	85 Feet

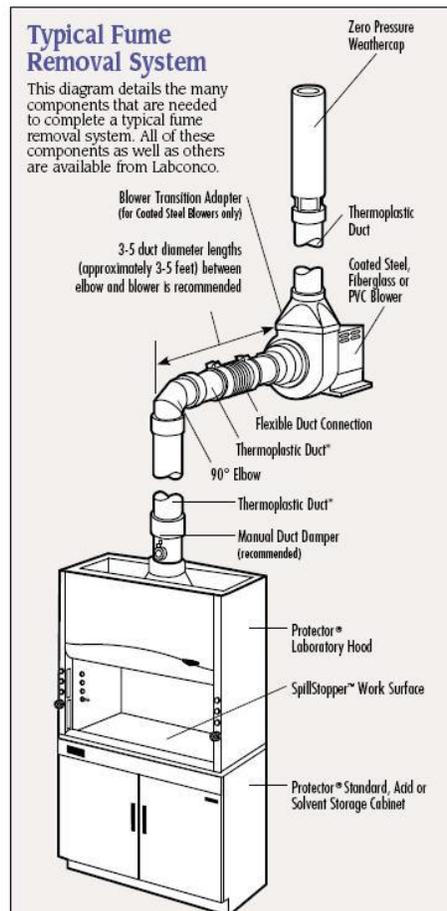
The chart following converts “equivalent resistance in feet of straight duct” to static pressure. So the static pressure of 85 equivalent feet of 12" nominal duct is equal to $(85/10) \times 0.011" = 0.094"$. Now this is added to the hood static pressure of 0.17" for a total system static pressure of 0.264". Look at the performance data in Chapter 4 for Coated Steel Blowers. Refer to the 0.25" column at 730 CFM since this is closest to 0.264". The chart will lead you to select a Coated Steel Blower model #7068800 or EP Coated Steel Blower #7068900.

Chapter 7: Modifying Your Blower

Sizes and Pressure Losses in Thermoplastic Duct

This chart provides static pressure losses for 10' long duct lengths of various diameters over a range of airflows in CFM for use in sizing hood/blower combinations at 100 feet per minute.

Nominal Diameter/Inches	6	8	10	12	16
Actual OD/inches	6.625	8.625	10.750	12.750	16.000
Actual ID/inches	6.25	8.250	10.375	12.375	15.625
Catalog Number	47086	47189	70272	56020	56050
Shipping Wt./lbs.	20	35	50	65	80
Airflow/CFM	Static Pressure Loss/Inches H ₂ O For Each 10 ft. of Duct Length				
250	.039	.011	.003	.001	--
500	.147	.037	.013	.005	.001
750	.321	.079	.026	.011	.003
1000	.557	.140	.043	.018	.005
1250	.855	.210	.066	.027	.008
1500	--	.300	.095	.039	.012
1750	--	.380	.130	.053	.016
2000	--	.485	.155	.067	.020
2500	--	--	.245	.109	.031
3000	--	--	--	.145	.042
4000	--	--	--	.240	.074
5000	--	--	--	--	.120



*Minimum of 5 to 15 feet of duct in both locations is recommended for noise reduction.

Thermoplastic Duct

PVC exhaust duct is Type 1, unplasticized, schedule 40, lightweight and corrosion-resistant. A female duct coupling is required to join two sections. Connections are simple with solvent cement. This rigid duct may be cut without special tools. Comes in 10' lengths.

Nominal Diameter/Inches	6	8	10	12	16
Catalog Number	47086	47189	70272	56020	56050
Actual OD/inches	6.625	8.625	10.750	12.750	16.000
Actual ID/inches	6.250	8.250	10.375	12.375	15.625
Shipping Wt./lbs.	25	35	50	65	80

Duct Couplings, Female

PVC coupling makes connection between two sections of thermoplastic duct quick and easy.

Nominal Diameter/Inches	6	8	10	12	16
Catalog Number	47089	47192	70275	56023	56053
Shipping Wt./lbs.	4	5	5	6	7
Equivalent Resistance in Feet of Straight Duct	0	0	0	0	0

Duct Couplings, Male

PVC duct in 6" length facilitates connections between Coated Steel Blowers and elbows, thermoplastic duct reducers and weather caps.

Nominal Diameter/Inches	6	8	10	12
Catalog Number	21447	47199	70278	70673
Actual OD/Inches	6.625	8.625	10.750	12.750
Actual ID/Inches	6.250	8.250	10.375	12.375
Shipping Wt./lbs.	3	4	5	6

Elbows

PVC elbows both 45° and 90°, are compatible with thermoplastic duct. Designed and engineered for quick installation and minimum pressure losses, they feature belled end connections to receive PVC duct directly.

90° Elbow	Nominal Diameter/Inches	6	8	10	12	16
	Catalog Number	47087	47190	70273	56021	56051
	Approx. Height/Inches	13-5/8	17-5/16	20-3/8	24-3/16	29
	Shipping Wt./lbs.	8	10	12	14	17
	Equivalent Resistance in feet of Straight Duct	12	15	20	25	36

45° Elbow	Nominal Diameter/Inches	6	8	10	12	16
	Catalog Number	47088	47191	70274	56022	56052
	Approx. Height/Inches	8-3/4	10-3/4	12-1/2	15	17-1/2
	Shipping Wt./lbs.	8	10	12	14	17
	Equivalent Resistance in feet of Straight Duct	6	7.5	10	12.5	18

Chapter 7: Modifying Your Blower

Thermoplastic Duct Reducers

PVC coupling type reducers are designed for connecting thermoplastic duct of different diameters. Compare your blower inlet size with your duct size to see if one is necessary.

Nominal Size/Inches	6x8	8x10	10x12	12x16
Catalog Number	56059	56060	56061	56307
Shipping Wt./lbs.	2	5	6	8
Equivalent Resistance in feet of Straight Duct	0	0	0	0

Zero Pressure Weathercaps

The zero pressure weathercap is made of strong, corrosion-resistant PVC. The cap adds little static pressure to the exhaust system and allows for vertical discharge of the effluent air for dispersion away from the building.

Nominal Diameter/Inches	6	8	10	12	16
Catalog Number	47222	47223	70951	56221	56222
Height/Inches	36	40	48	56	72
Shipping Wt./lbs.	20	25	30	35	40
Equivalent Resistance in feet of Straight Duct	5	5	5	5	5

Spiral Tube

This spiral tube simplifies temporary installations. It is corrosion-resistant, neoprene-impregnated fiberglass reinforced with steel wire. Includes rigid duct connector and two clamps. Length is ten feet.

Nominal Diameter/Inches	7" for use with 6" fittings	9" for use with 8" fittings	11" for use with 10" fittings	13" for use with 12" fittings
Catalog Number	19651	47194	70277	56223
Shipping Wt./lbs.	10	15	20	25
Equivalent Resistance in feet of Straight Duct	Because this ductwork is flexible and may conform to various configurations, it is not possible to know the precise equivalent resistance.			

Manual Duct Dampers

This damper fitting allows you to balance airflow. It may be used with exhaust and auxiliary air ducts, and is usually placed directly above the fume hood, but can be placed anywhere in the duct system.

Nominal Diameter/Inches	6	8	10	12	16
Catalog Number	47242	47413	59834	59812	47264
Shipping Wt./lbs.	10	12	15	20	25
Approx. Height/Inches	14	19-1/8	19-1/2	19-2/3	24

Flexible Duct Connections

This flexible connection reduces vibration between the blower and PVC ductwork. It is supplied with two clamps for easy installation.

Nominal Diameter/Inches	9" for use with 8" fittings	11" for use with 10" fittings	13" for use with 12" fittings
Catalog Number	47265	70342	56214
Shipping Wt./lbs.	5	5	5

Blower Transition Adaptors

This epoxy-coated steel transition adaptor fits all Labconco Coated Steel Blowers. This adaptor allows you to connect round thermoplastic duct to the exhaust side of the blower to create an exhaust stack. Nominal size PVC duct fits inside the adaptor opening.

Nominal Diameter/Inches	8	10	12
Catalog Number	47224	4722401	70034
Shipping Wt./lbs.	3	4	4
For use with Labconco Blowers	70680-70687	70680-70687	70688-70697

Auxiliary-Air Transition Adaptor

The auxiliary-air transition adaptor is the same construction as the blower transition adaptor, but is designed to allow you to connect round thermoplastic duct to the regular auxiliary-air collar of Protector Fume Hoods.

Nominal Diameter/Inches	10
Catalog Number	48893
Shipping Wt./lbs.	4

T and Y Connections

PVC fittings shaped in T and Y configurations are compatible with thermoplastic duct. End connections receive PVC pipe directly. Contact Labconco for help in sizing blowers with these accessories.

Nominal Diameter/Inches		10x10x12
T's	Catalog Number	56304
	Shipping Wt./lbs.	20
	Approx. Height/Inches	19

Nominal Diameter/Inches		10x10x12	12x12x16
Y's	Catalog Number	56301	56305
	Shipping Wt./lbs.	19	20
	Approx. Height/Inches	12-3/4	23-1/4

Chapter 7: Modifying Your Blower

Accessory for Basic 47 Hoods

Exhaust Transition Adaptor

The exhaust transition adapts to 7" and 10" rectangular outlet on Basic 47 Hoods, model series 22473 and 22475, to receive 10" diameter PVC duct.

Nominal Diameter/Inches	10
Catalog Number	22648
Shipping Wt./lbs.	5

Accessory for Perchloric Acid Applications

Wash Rings

Wash rings are suited for use in Perchloric acid duct systems. Each features a wide-angle conical spray nozzle and wash water connector nipple fabricated into a PVC coupling for use with 10" or 12" nominal duct.

Nominal Diameter/Inches	10	12
Catalog Number	47460	47461
Shipping Wt./lbs.	5	6

Accessories for Pathogens, Organic Vapors and Odor Control Applications

HEPA Filter Packs

High Efficiency Particulate Air Filter for non-radioactive particulate and pathogenic applications. Rated for 1000 CFM airflow with initial 1.0" static pressure drop. Replaceable HEPA filter media removes 99.97% of all particles 0.3 micron or greater. Furnished with clamping frame and duct connections. Unit measures 28" x 28" x 25" high.

Charcoal Filter Packs

Activated Charcoal Filter for non-radioactive organic vapors and odor control are rated for 1000 CFM airflow with 0.2" static pressure drop. Unit measures 28" x 28" x 25" high.

Nominal Diameter/Inches		8	10	12
HEPA Filter	Catalog Number	22400	22401	22442
	Shipping Wt./lbs.	100	100	100
Charcoal Filter	Catalog Number	22430	22431	22441
	Shipping Wt./lbs.	100	100	100

Backdraft Dampers

Designed for use in buildings under negative pressure to keep outside air from entering the laboratory through the hood ventilation system. Damper is weighted to stay in down/resting position when the hood is not in use, and rises from the airflow exhausting when the blower is on. It mounts vertically on blower outlet. The damper is made of PVC Type 1, unplasticized, schedule 40 duct.

Nominal Diameter/Inches	8	10	12
Catalog Number	S304508	S304510	S304512
Shipping Wt./lbs.	15	18	20

Bird Screens

Screen attaches easily with screws to auxiliary-air blower inlet to keep birds from nesting in blower.

Nominal Diameter/Inches	10	12
Catalog Number	S122500	S122501
Shipping Wt./lbs.	5	5

Chapter 7: Modifying Your Blower

CHAPTER 8

TROUBLESHOOTING

Refer to the following table if your blower fails to operate properly. If the suggested corrective actions do not solve your problem, contact Labconco for additional assistance.

PROBLEM	CAUSE	CORRECTIVE ACTION
Remote blower won't operate.	Wires not connected at junction boxes or switches.	Check connection of switches.
		Check connection to control box on top of unit.
	Circuit breakers tripped in building electrical supply.	Reset circuit breakers.
	Blower wiring is disconnected. Belt broken. Blower motor is defective.	Inspect blower wiring and switch. Replace belt. Replace blower motor.
Contamination outside of fume hood.	Fume hood has improper face velocity	Have fume hood re-certified and check remote blower exhaust system. Hood should have average face velocity of 60-100 fpm depending on application.
Remote blower has excessive vibration.	Improper motor mount.	Review <i>Chapter 2: Prerequisites</i> and <i>Chapter 3: Getting Started</i> . The blower should be mounted on vibration isolators or vibration mounting pads to isolate vibration.

Chapter 8: Troubleshooting

PROBLEM	CAUSE	CORRECTIVE ACTION
(Cont'd.) Remote blower has excessive vibration.	Inspect wheel for damage.	Replace damaged wheel.
	Check for objects in blower wheel.	Remove objects in blower wheel.
	Improper inlet connection.	Review <i>Chapter 3: Getting Started</i> . The blower inlet should be installed with a vibration damper or flexible duct connection.
Fume hood has improper face velocity.	Blower not sized properly.	Review <i>Chapter 7: Modifying Your Blower. Blower Sizing</i> Size the blower properly with equivalent resistance method.
	Blower requires RPM adjustment or adjust manual damper position.	Review <i>Chapter 3: Getting Started</i> Adjust the fan speed and confirm blower performance. See Chapters 3, 4, and 7.

APPENDIX A

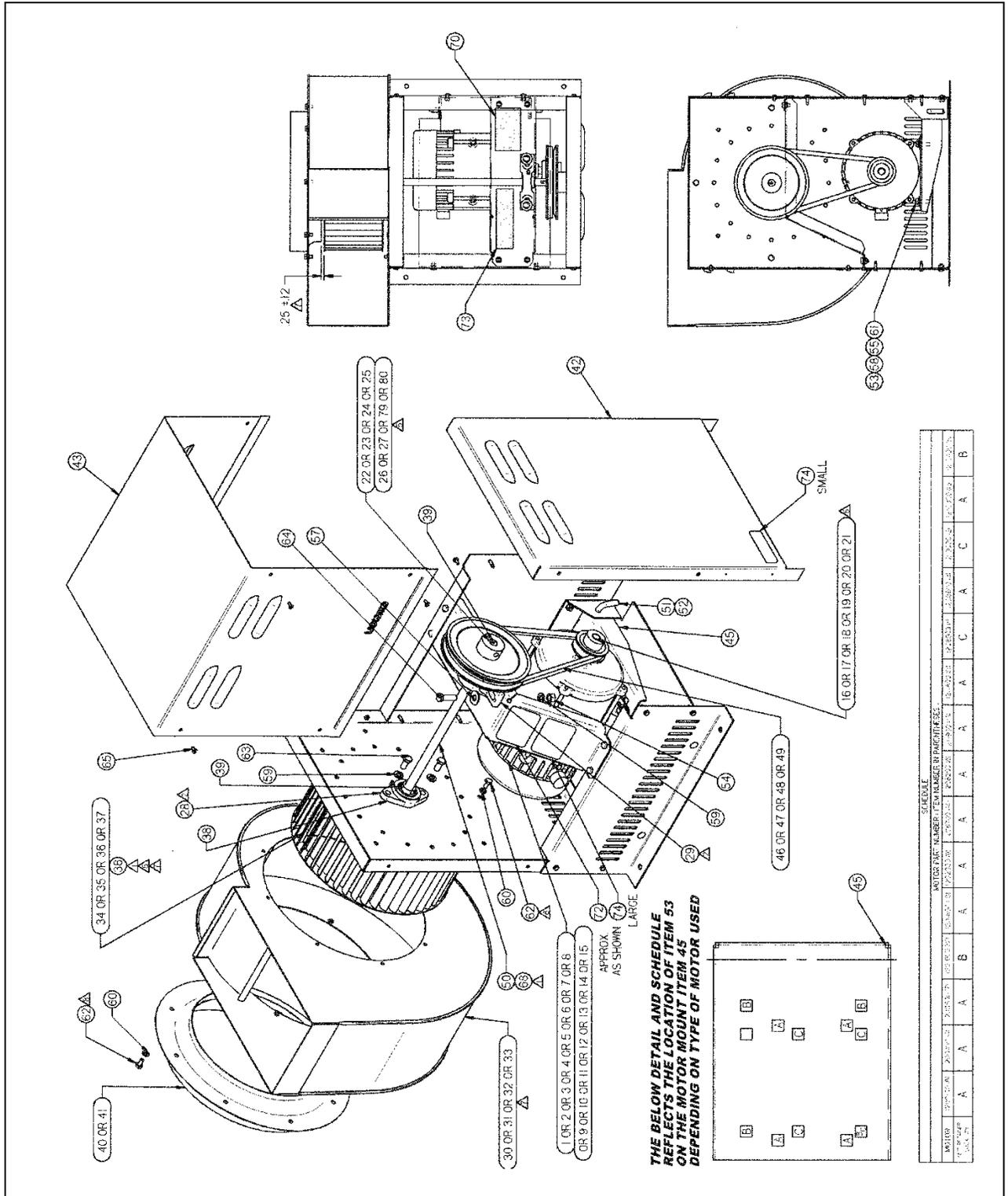
BLOWER REPLACEMENT

PARTS

The following illustrations and replacement parts are organized into four sub-groups of blowers, which are low pressure coated steel, low pressure fiberglass, high pressure fiberglass, and low pressure PVC. See the correct sub-group.

Appendix A: Blower Replacement Parts

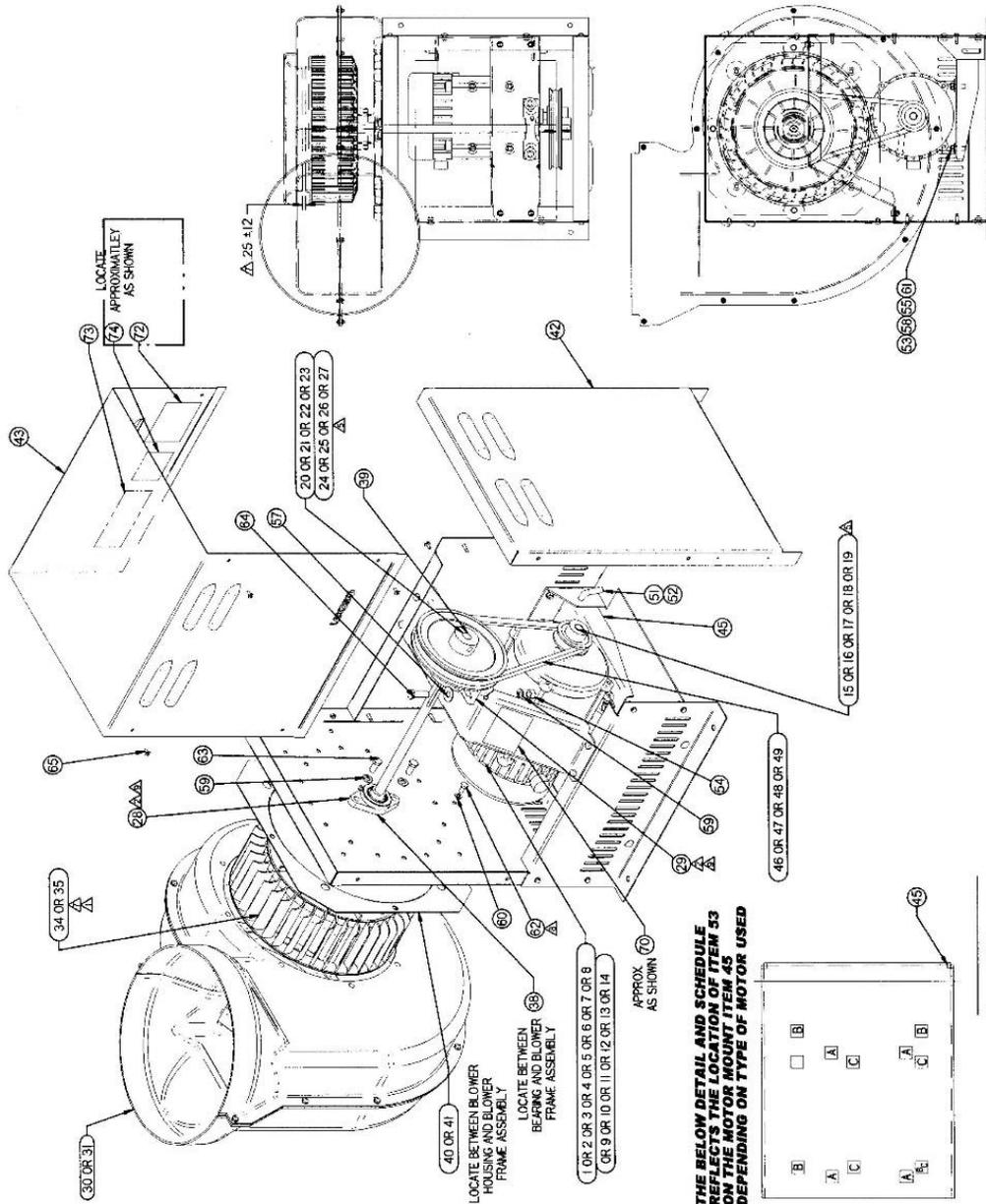
Coated Steel Models 7068000 through 7069700, 7071900



Low Pressure Fiberglass Models 7180000 through 7181700

QTY	ITEM	PART NO.	DESCRIPTION																					
																					60	1910116	LOCKWASHER 1/4 SS	
																						59	1910018	LOCKWASHER 3/8
																						58	1910017	LOCK WASHER 5/16
																						57	1911018	WASHER - FLAT 3/8
																						56		
																						55	1911017	WASHER - FLAT 5/16
																						54	1906525	NUT - HEX 3/8-16
																						53	1916402	NUT - RETAINER
																						52	1998700	PIN - HAIRPIN COTTER
																						51	7112400	PIN - BENT
																						50		
																						49	1860800	V-BELT X 32"
																						48	1849900	V-BELT X 38"
																						47	1860700	V-BELT X 31"
																						46	1851000	V-BELT X 33"
																						45	7111100	MOTOR MOUNT - 9" AND 12" WHEEL
																						44		
																						43	7111800	COVER - BLOWER
																						42	7111400	BLOWER FRAME ASSEMBLY
																						41	7187304	COVER PLATE - 12" POLYPROPYLENE (WHT)
																						40	7187303	COVER PLATE - 9" POLYPROPYLENE (WHT)
																						39	1852400	KEY
																						38	7099100	SHAFT SEAL
																						37		
																						36		
																						35	7113301	WHEEL - ASSEMBLY - 12"
																						34	7113300	WHEEL - ASSEMBLY - 9"
																						33		
																						32	1862100	SHEAVE - VARIABLE 4.15 OD X 0.875 BORE
																						31	7185001	HOUSING - FIBERGLASS BLOWER (12")
																						30	7185000	HOUSING - FIBERGLASS BLOWER (9")
																						29	1860600	BLOCK - PILLOW - 5/8 BORE
																						28	1860500	BLOCK - FLANGE - 5/8 BORE
																						27	1865100	SHEAVE - FIXED 8.93 OD X .625 BORE
																						26	1865000	SHEAVE - FIXED 7.93 OD X .625 BORE
																						25	1857300	SHEAVE - FIXED 6.25 OD X .625 BORE
																						24	1861200	SHEAVE - FIXED 5.25 OD X .625 BORE
																						23	1859300	SHEAVE - FIXED 3.95 OD X .625 BORE
																						22	1857900	SHEAVE - FIXED 4.25 OD X .625 BORE
																						21	1857700	SHEAVE - FIXED 4.75 OD X .625 BORE
																						20	1857600	SHEAVE - FIXED 5.45 OD X .625 BORE
																						19	1862600	SHEAVE - VARIABLE 4.15 OD X .500 BORE
																						18	1858200	SHEAVE - VARIABLE 3.75 OD X .625 BORE
																						17	1850400	SHEAVE - VARIABLE 3.15 OD X .625 BORE
																						16	1858300	SHEAVE - VARIABLE 4.15 OD X .625 BORE
																						15	1858000	SHEAVE - VARIABLE 3.15 OD X .500 BORE
																						14	1206700	MOTOR - 1 1/2 HP EP 230/460V-4 3/2 IA-60 HZ-3PH
																						13	1211900	MOTOR - 1 1/2 HP EP 115/230V - 12.6/6.9A - 60 HZ-EFF
																						12	1201600	MOTOR - 1 HP EP 115/230V - 13.6/6.8A - 60HZ
																						11	1211800	MOTOR - 1 HP 115/230V - 13.6/6.8A - 60HZ
																						10	1201800	MOTOR - 3/4 HP EP 115/230V - 11.4/5.7A - 60HZ
																						9	1202000	MOTOR - 3/4 HP 115/230V - 11.6/5.8A - 60HZ
																						8	1208200	MOTOR - 1/2 HP EP 115/230V - 9.0/4.5A - 60HZ
																						7	1200500	MOTOR - 1/2 HP 115V - 8.4A - 60HZ
																						6	1200100	MOTOR - 1/3 HP EP 115/230V - 6.6/3.3A - 60HZ
																						5	1210400	MOTOR - 1/3 HP 115/230V - 6.6/3.3A - 60HZ
																						4	1200400	MOTOR - 1/4 HP EP 115V - 4.5A - 60HZ
																						3	1208600	MOTOR - 1/4 HP 115V - 4.4A - 60HZ
																						2	1210000	MOTOR - 1/6 HP EP 115V - 3.5A - 60HZ
																						1	1208500	MOTOR - 1/6 HP 115V - 4.0A - 60HZ

Low Pressure Fiberglass Models 7180000 through 7181700

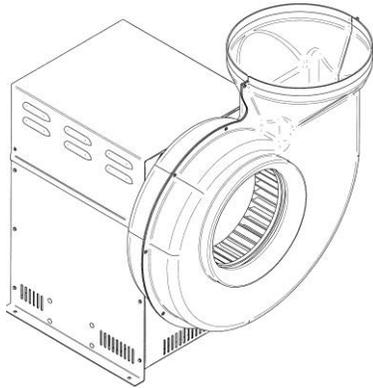


SCHEDULE

MOTOR PART NUMBER (ITEM NUMBER IN PARENTHESES)													
1200100 (8)	1200400 (4)	1200500 (7)	1201600 (1,2)	1201800 (10)	1202200 (5)	1202700 (14)	1202820 (5)	1211900 (13)	1211800 (11)	1205500 (1)	1205600 (3)	1205000 (2)	1204800 (15)
A	A	A	B	A	A	A	A	A	A	A	A	C	A
M/T REPAIR LOCATION													

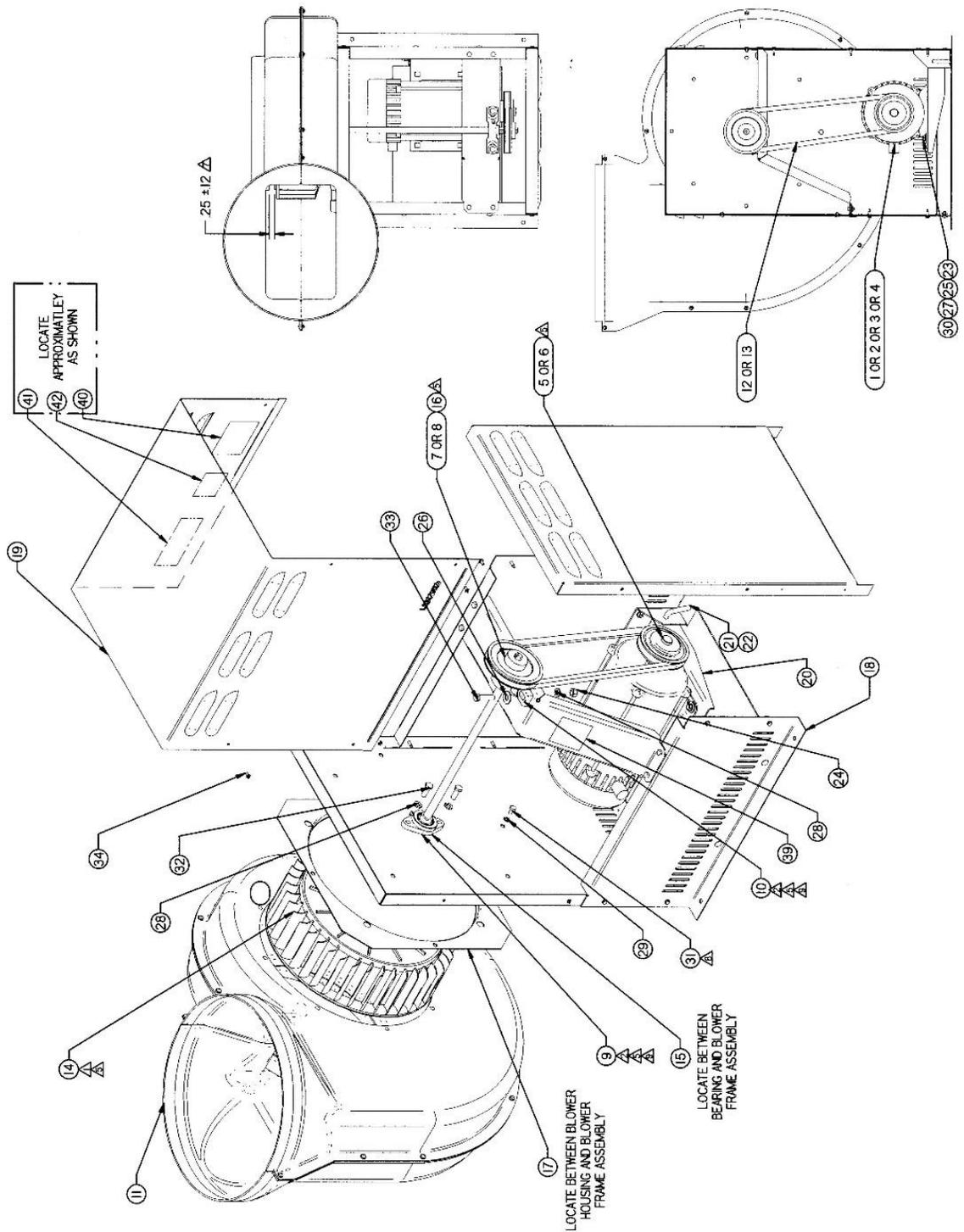
Appendix A: Blower Replacement Parts

Fiberglass Blower Models 7182000 through 7182300



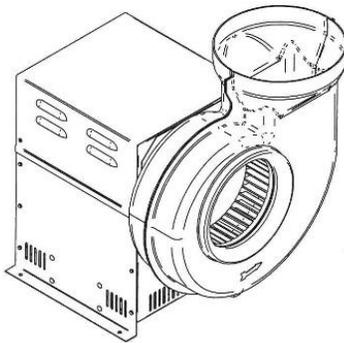
				59		
				48		
				47		
				46		
				45	7189500	CARTON - SHIPPING
				44	1992700	ENVELOPE
				43	7114000	INSTRUCTION MANUAL
				42	4763500	PLATE - IDENTIFICATION
				41	4853300	LABEL - CAUTION BLOWER MOTOR
				40	4763900	LABEL - INSPECTION
				39	1999929	LABEL - BEARING LUBRICATION
AR	AR	AR	AR	38	1576900	FLUID - LOCKING (LOCTITE #2711)
AR	AR	AR	AR	37	1489101	GREASE, LUBRIPLATE #930-AA
				36		
				35	1998600	INSTRUCTION SHEET
6	6	6	6	34	1885806	SCREW - MACHINE 10-24 X .38 HEX WASHER HD
2	2	2	2	33	1881120	SCREW - CAP - HEX HEAD 3/8-16 X 1.25
2	2	2	2	32	1881712	SCREW - CAP - HEX HEAD 3/8-16 X .75 SS
8	8	8	8	31	1880710	SCREW - CAP - HEX HEAD 1/4-20 X 5/8
4	4	4	4	30	1880916	SCREW - CAP - HEX HEAD 5/16-18 X 1.00
8	8	8	8	29	1910116	LOCKWASHER 1/4 SS
4	4	4	4	28	1910018	LOCKWASHER 3/8
4	4	4	4	27	1910017	LOCK WASHER 5/16
2	2	2	2	26	1911018	WASHER - FLAT 3/8
4	4	4	4	25	1911017	WASHER - FLAT 5/16
2	2	2	2	24	1906525	NUT - HEX 3/8-16
4	4	4	4	23	1916402	NUT - RETAINER
				22	1998700	PIN - HAIRPIN COTTER
				21	7112400	PIN - BENT
				20	7111200	MOTOR MOUNT
				19	7113200	COVER - BLOWER
				18	7112900	BLOWER FRAME ASSEMBLY
				17	7187305	COVER PLATE - POLYPROPYLENE WHITE
				16	1852400	KEY
				15	7099100	SHAFT SEAL
				14	7113302	WHEEL - ASSEMBLY - 14"
				13	1862000	V - BELT X 43"
				12	1863800	V - BELT X 41"
				11	7185002	HOUSING - FIBERGLASS 16"
				10	1860600	BLOCK - PILLLOW - 5/8 BORE
				9	1860500	BLOCK - FLANGE - 5/8 BORE
				8	1859300	SHEAVE - FIXED 3.95 OD X .625 BORE
				7	1857700	SHEAVE - FIXED 4.75 OD X .625 BORE
				6	1862200	SHEAVE - VARIABLE 4.15 OD X 1 1/8 BORE
				5	1862100	SHEAVE - VARIABLE 4.15 OD X .875 BORE
				4	1204900	MOTOR-3 HP EP 230/460-8.4/4.2A-60 HZ 3PH
				3	1210800	MOTOR-3 HP 208-230/460V-8.4/4.2A-50/60 HZ 3PH
				2	1204700	MOTOR-2 HP EP 208-230/460V-6.0/3.0A-60 HZ 3PH
				1	1210700	MOTOR-2 HP 208-230/460-6.8/3.4A-60 HZ 3PH
QTY	QTY	QTY	QTY	ITEM	PART NO.	DESCRIPTION
7182300	7182200	7182100	7182000			
RPM	1757	1449				
TYPE	EP	EP				
HP	3	2				

Fiberglass Blower Models 7182000 through 7182300



Appendix A: Blower Replacement Parts

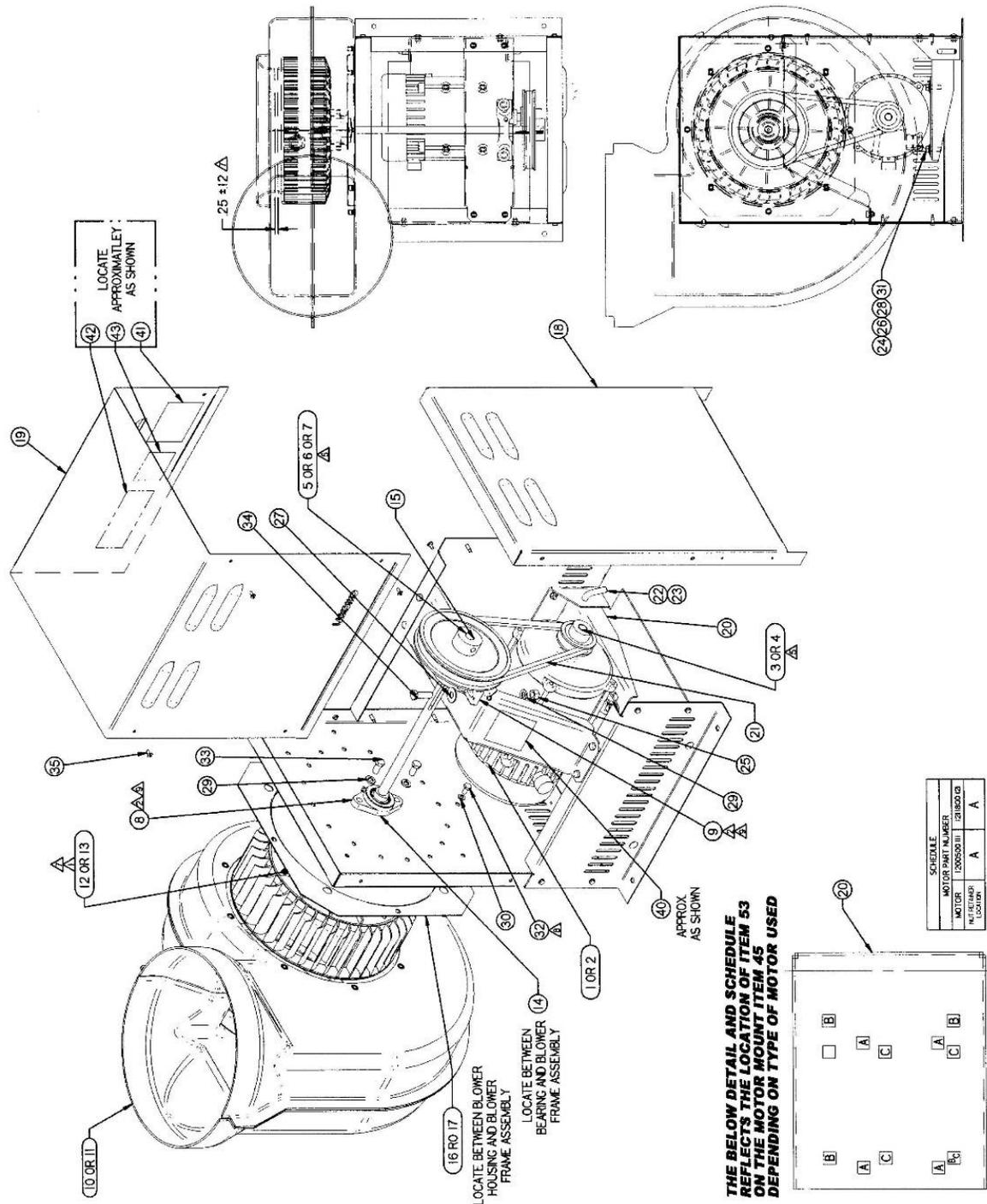
PVC Blower Low Pressure Models 7183000 through 7183200



			59		
			48		
			47		
1	1	1	46	7187600	CARTON - SHIPPING
1	1	1	45	1992700	ENVELOPE
1	1	1	44	7114000	INSTRUCTION MANUAL
1	1	1	43	4763500	PLATE - IDENTIFICATION
1	1	1	42	4853300	LABEL - CAUTION BLOWER MOTOR
1	1	1	41	4763900	LABEL - INSPECTION
1	1	1	40	1999929	LABEL - BEARING LUBRICATION
AR	AR	AR	39	1576900	FLUID - LOCKING (LOCTITE #271)
AR	AR	AR	38	1986400	GREASE
2	2	2	37	1420900	PLUG - TAPER 14-28 NPT
1	1	1	36	1998600	INSTRUCTION SHEET
6	6	6	35	1887808	SCREW - MACHINE 10-24 X .50 PHILLIPS PAN HD
2	2	2	34	1881120	SCREW - CAP - HEX HEAD 3/8-16 X 1.25
2	2	2	33	1881712	SCREW - CAP - HEX HEAD 3/8-16 X .75 SS
8	8	8	32	1881008	SCREW - CAP - HEX HEAD 1/4-20 X 1/2 SS
4	4	4	31	1880916	SCREW - CAP - HEX HEAD 5/16-18 X 1.00
8	8	8	30	1910116	LOCKWASHER 1/4 SS
4	4	4	29	1910018	LOCKWASHER 3/8
4	4	4	28	1910017	LOCK WASHER 5/16
2	2	2	27	1911018	WASHER - FLAT 3/8
4	4	4	26	1911017	WASHER - FLAT 5/16
2	2	2	25	1906525	NUT - HEX 3/8-16
4	4	4	24	1916402	NUT - RETAINER
1	1	1	23	1998700	PIN - HAIRPIN COTTER
1	1	1	22	7112400	PIN - BENT
1	1	1	21	1860700	V-BELT X 31"
1	1	1	20	7111100	MOTOR MOUNT - 9" AND 12" WHEEL
1	1	1	19	7111800	COVER - BLOWER
1	1	1	18	7111400	BLOWER FRAME ASSEMBLY
1	1		17	7187301	COVER PLATE - 12" PVC GREY
			16	7187300	COVER PLATE - 9" PVC GREY
1	1	1	15	1852400	KEY
1	1	1	14	7099100	SHAFT SEAL
1	1		13	7113304	WHEEL - ASSEMBLY - 12"
			12	7113303	WHEEL - ASSEMBLY - 9"
1	1		11	7186801	HOUSING - PVC BLOWER 11/2"
			10	7186800	HOUSING - PVC BLOWER 19"
1	1	1	9	1860600	BLOCK - PILLOW - 5/8 BORE
1	1	1	8	1860500	BLOCK - FLANGE - 5/8 BORE
			7	1852100	SHEAVE - FIXED 4.95 OD X .625 BORE
			6	1857800	SHEAVE - FIXED 4.45 OD X .625 BORE
1			5	1857900	SHEAVE - FIXED 4.25 OD X .625 BORE
			4	1858200	SHEAVE - VARIABLE 3.75 OD X .625 BORE
1			3	1858300	SHEAVE - VARIABLE 4.15 OD X .625 BORE
1			2	1211800	MOTOR - 1 HP 115/230V - 13.6/6.8A - 60HZ
	1	1	1	1200500	MOTOR - 1/2 HP 115V - 8.4A - 60HZ
QTY	QTY	QTY	ITEM	PART NO.	DESCRIPTION

	7183200	7183100	7183000
RPM	1619	1228	1540
HP	1	1/2	1/2
SIZE	12"	12"	9"

PVC Blower Low Pressure Models 7183000 through 7183200



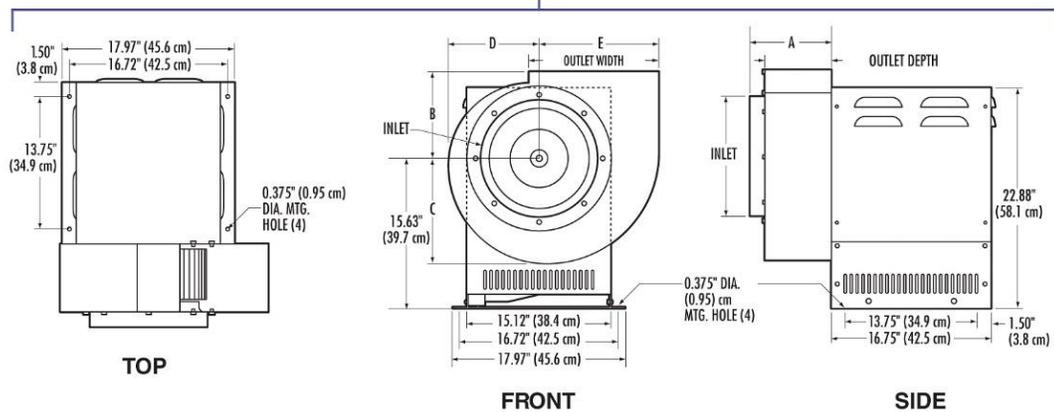
APPENDIX B

BLOWER

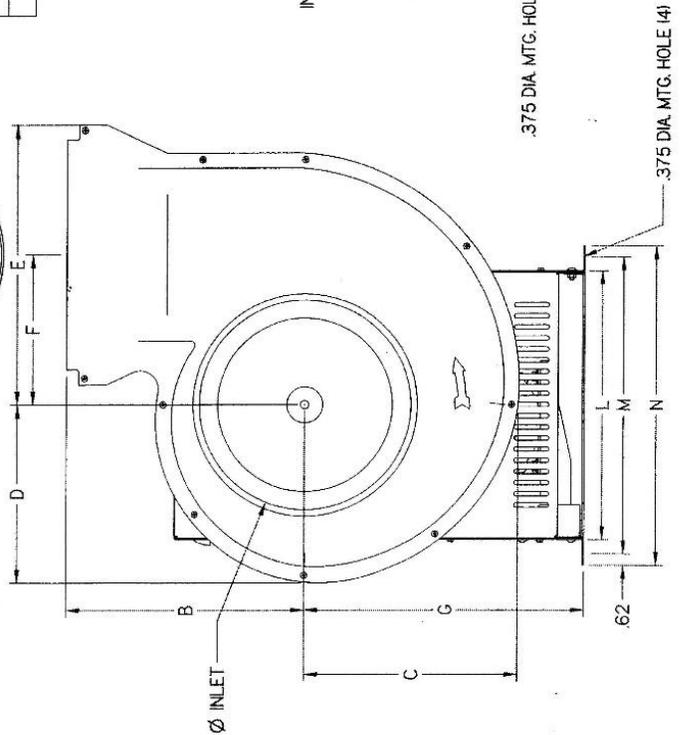
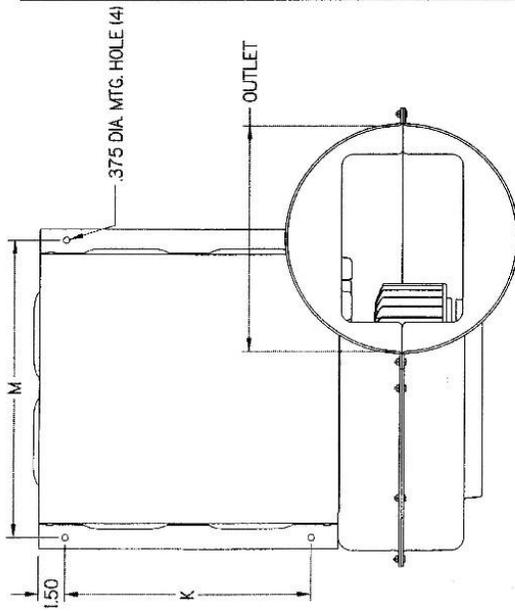
DIMENSIONS

Dimension	Models 7068000-7068700	Models 7068800-7069700, 7071900
A	7.16" (18.2 cm)	8.56" (21.7 cm)
B	7.00" (17.8 cm)	9.00" (22.9 cm)
C	8.13" (20.7 cm)	10.50" (26.7 cm)
D	6.81" (17.3 cm)	9.00" (22.9 cm)
E	9.25" (23.5 cm)	12.50" (31.8 cm)
Inlet	10.87" (27.6 cm) ID	12.25" (31.1 cm) OD
Outlet	5.5" (14.0 cm) D x 10.00" (25.4 cm) W	7.0" (17.8 cm) D x 13.50" (34.3 cm) W
Wheel	9.19" (23.3 cm) Dia. x 4.25" (10.8 cm) W	12.19" (31.0 cm) Dia. x 5.25" (13.3 cm) W

Coated Steel Blower Dimensions

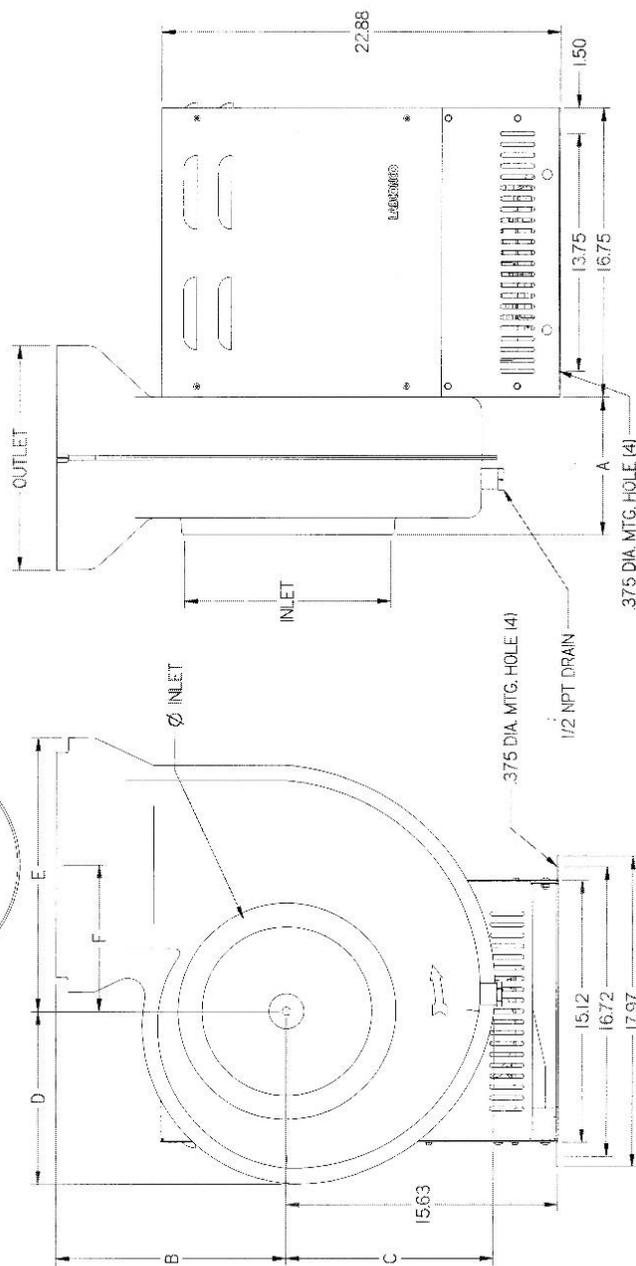
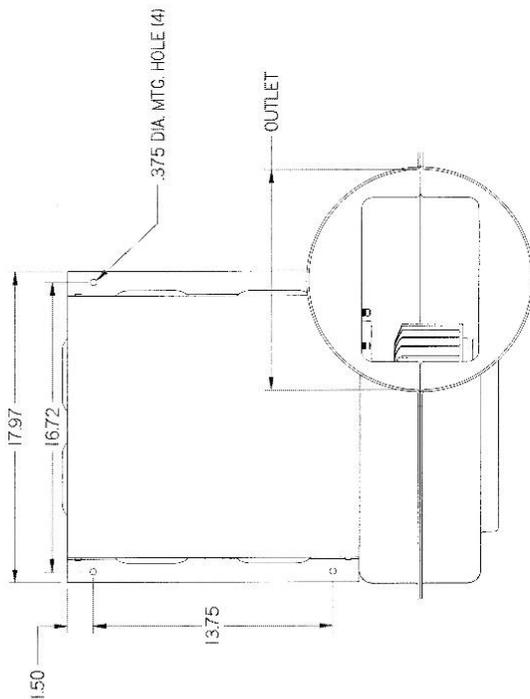


FIBERGLASS (FRP) BLOWER DIMENSIONS			
DIMENSION	MODELS 71800-71807	MODELS 71808-71817	MODELS 71820-71823
A	7.13	8.00	9.00
B	12.69	13.19	15.75
C	10.50	12.00	15.50
D	8.75	10.00	12.81
E	13.88	15.88	20.81
F	7.50	8.50	11.69
G	15.63	15.63	21.38
H	22.88	22.88	29.88
K	13.75	13.75	18.00
L	15.12	15.12	17.62
M	16.72	16.72	19.22
N	17.97	17.97	20.47
P	16.75	16.75	21.00
INLET	10.38 O.D.	12.38 O.D.	15.63 O.D.
OUTLET	10.75 I.D.	12.75 I.D.	16.00 I.D.
WHEEL	9.94 DIA. X 3.31 W	11.81 DIA. X 4.25 W	14.56 DIA. X 4.88 W



Appendix B: Blower Dimensions

PVC BLOWER DIMENSIONS		
DIMENSION	MODEL 71830	MODELS 71831-71832
A	7.13	8.00
B	12.69	13.19
C	10.50	12.00
D	8.75	10.00
E	13.88	15.88
F	7.50	8.50
INLET	10.38 O.D.	12.38 O.D.
OUTLET	10.75 I.D.	12.75 I.D.
WHEEL	9.94 DIA. X 3.31 W	11.81 DIA. X 4.25 W



APPENDIX C

BLOWER

ENVIRONMENTAL CONDITIONS

Environmental Conditions

- Maximum altitude: 9843 feet (3000 meters).
- Ambient temperature range: -30° to 130°F (-34° to 54°C).
- Main supply voltage fluctuations not to exceed $\pm 10\%$ of the nominal voltage.
- Transient over-voltages according to Installation Categories II (Over-voltage Categories per IEC 1010). Temporary voltage spikes on the AC input line that may be as high as 1500V for 115V models and 2500V for 230V models are allowed.
- Used in an environment of Pollution degrees 2 (i.e., where normally only non-conductive atmospheres are present). Occasionally, however, a temporary conductivity caused by condensation must be expected, in accordance with IEC 664.

